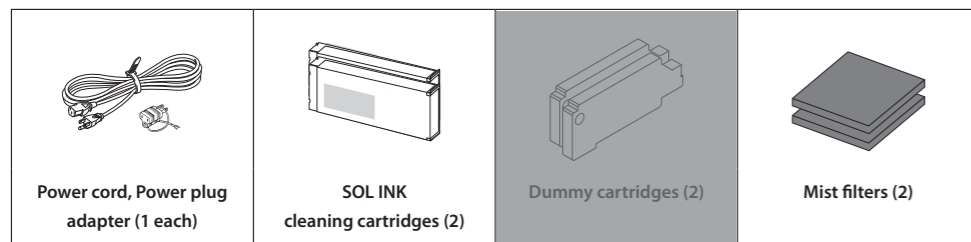


Due to changes to the specifications, "dummy cartridges" are no longer necessary. As such, some of the details written in the "First Step Guide" and the "Master Guide" now differ from the actual situation. For details on the changes, see the following descriptions.

1: Changes to the Included Items

Target manual	Title	Page
LEF-300 First Step Guide	STEP 1: Checking the Included Items	22

Dummy cartridges have been removed from the set of included items.



2: Changes to the Work Procedure in "Filling with Ink for the First Time"

Target manual	Title	Page
LEF-300 First Step Guide	STEP 7: Filling with Ink for the First Time	32 to 34

Because dummy cartridges are no longer necessary, the work procedure has changed. The procedure after the changes is given below. For the affected section, ignore the details given in your instruction manual and instead refer to this document.

Procedure after change

STEP 7: Filling with Ink for the First Time

Firstly, clean the print heads with cleaning liquid when installing ink cartridges for the first time after shipment from the factory. After cleaning, fill the machine with the ink of each color.

The on-screen messages indicate which ink cartridges to insert and remove and when to insert and remove them.

Follow the instructions given in "1. Clean the Print Heads Using SOL INK Cleaning Cartridges" (P. 33) and "3. Insert the Ink Cartridges for the Respective Colors" (P. 36).

Prepare

- Two SOL INK cleaning cartridges
- The ink cartridges to be used
- The ink-cartridge tray (only when installing 500 cc cartridges)
- Screws (for the ink-cartridge tray; only when installing 500 cc cartridges)

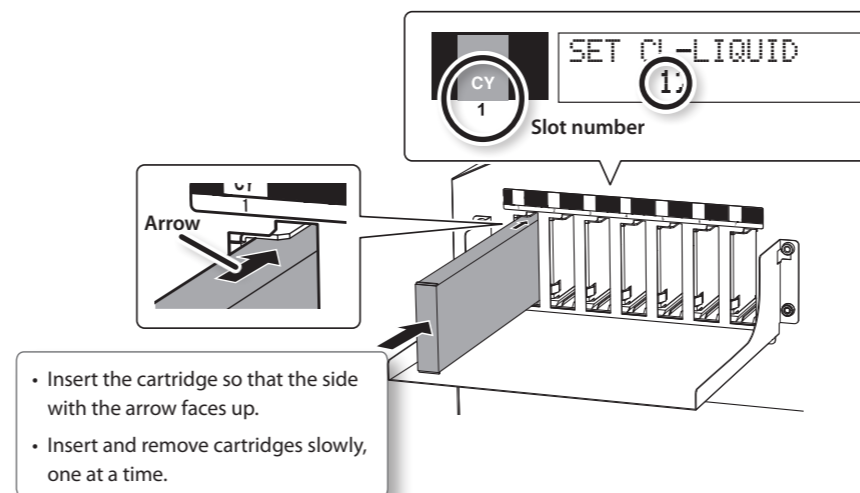
NOTE

- Be sure to use new SOL INK cleaning cartridges and ink cartridges.
- Never, under any circumstances, use anything other than the specified type of ink or cleaning liquid.

Installing the Ink Cartridges

NOTE

- Insert each color ink cartridge into the slot labeled with the matching color. Inserting an incorrect cartridge may lead to breakdowns. Be careful not to insert the wrong cartridges. If you insert an incorrect cartridge by mistake, contact your authorized Roland DG Corporation dealer.
- Be sure to insert cartridges horizontally. If cartridges are tilted, cleaning and filling may not be performed properly.



- Insert the cartridge so that the side with the arrow faces up.
- Insert and remove cartridges slowly, one at a time.

1. Clean the Print Heads Using SOL INK Cleaning Cartridges

1. Check that the following screen is displayed.

```
SET CL-LIQUID
 12
```

2. Insert SOL INK cleaning cartridges into the slots whose numbers are displayed.

MEMO

The SOL INK cleaning cartridges are not differentiated by color.

The screen shown below appears.

```
FILLING INK...
>
```

3. When the screen shown below appears, remove the SOL INK cleaning cartridges.

```
REMOVE CL-LIQUID
 12
```

When you remove the cartridges, the screen shown below appears.

```
SET CL-LIQUID
 34
```

4. Use the removed SOL INK cleaning cartridges to repeat steps 2 and 3.

Repeat these steps until the screen shown below appears.

```
EMPTY
DRAIN BOTTLE ↵
```

5. Discard the discharged fluid and attach the emptied bottle.

MEMO

For details on how to detach and attach the drain bottle, see steps 1, 2, 4, and 5 in the procedure in "STEP 4: Attaching the Pad Tray" (P. 26).

6. Make sure the drain bottle is installed, and then press [ENTER].

The screen shown below appears.

```
SET CARTRIDGE
123456
```

Cleaning is complete once this screen is displayed.

2. Attach the Ink-cartridge Tray (Only When Installing 500 cc Cartridges)

* From this point, refer to the "First Step Guide."

3: Dummy Cartridges Are No Longer Necessary with the "HEAD WASH" Menu

Target manual	Title	Page
LEF-300 Master Guide	Cleaning All Print Heads	63

Dummy cartridges are no longer necessary in the "Cleaning All Print Heads" work. Hence, the following item has changed in the explanation of "Cleaning All Print Heads."

Before change	Prepare SOL INK cleaning cartridges (7), Dummy cartridges (2)
After change	Prepare SOL INK cleaning cartridges (7)

