Software Update and Manual Download Request

Thank you for purchasing this product.

To use this product, it is necessary to mount the clamp on the milling machine and to correct the mounting position. To perform these operations, update the software to the latest version and download the "MC-BDS Setup Guide" manual.

> You can view and download the electronic-format manual from the following URL or QR code.
> *You can also view this website from a smartphone.
>
> ## https://downloadcenter.rolanddg.com/MC-BDS

Step 1: Updating the Software to the Latest Version

Firmware Update (DWX-51D Only)

If you are using the DWX-51D, update the firmware.

Start the downloaded updater, and then follow the on-screen instructions.

■ Firmware versions that support the latest version of VPanel:

Model name	Firmware version
DWX-51D	V150 or later

VPanel Update

Update VPanel to a version that supports the correcting of this clamp.

Start the downloaded updater, and then follow the on-screen instructions.

■ Versions equipped with an automatic correction function for this clamp:

Model name	Software name	Software version
DWX-51D	VPanel for DWX-51D	Ver. 1.40 or later
DWX-52D	VPanel for DWX	Ver. 2.20 or later

Step 2: Mounting the Clamp on the Milling Machine

Remove the milling machine's standard clamp, switching it with this product.

For details on how to switch the clamp, see the "MC-BDS Setup Guide." The "MC-BDS Setup Guide" also includes information on how to attach workpieces.