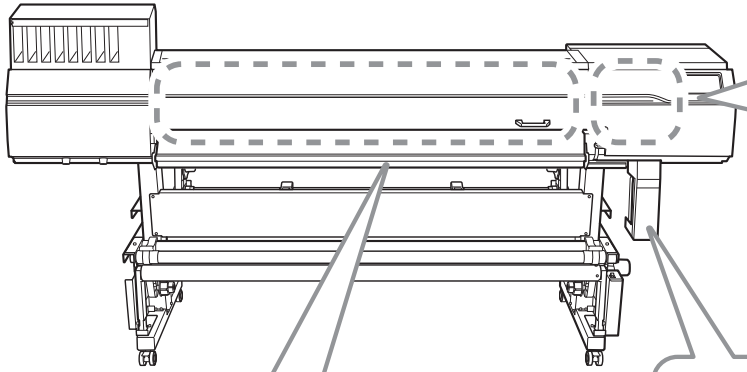
XG-640

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.



Before daily operations

Print head check

https://downloadcenter.rolanddg.com/contents/manuals/XG-640_USE_EN/index.html?id=fur1604452485175

Ink mixing (white ink)

Remove just the ink cartridge for the white ink, shake the ink cartridge 50 times (about 20 seconds), and then reinsert this ink cartridge.

If a message appears

Cleaning around the printheads

(manual cleaning)

https://downloadcenter.rolanddg.com/contents/manuals/XG-640_USE_EN/index.html?id=egx1703141276165

After daily operations

Cleaning the machine

https://downloadcenter.rolanddg.com/contents/manuals/XG-640_USE_EN/index.html?id=zpr1604452542078

If a message appears

Disposing of discharged fluid

https://downloadcenter.rolanddg.com/contents/manuals/XG-640_USE_EN/index.html?id=waq1604452672334

Information on other maintenance items is also available on the Internet.

https://downloadcenter.rolanddg.com/contents/manuals/XG-640_USE_EN/index.html?id=cos1604452482830

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