





## **Quick Start Guide**

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VersaWorks is a high-performance software raster image processor (RIP) offering the following features.

- > Support for genuine Adobe PostScript 3. This makes it ideal for proofing and design work.
- > Simple to operate, with a friendly, easy-to-understand user interface.
- Cutting features and support for printing and cutting machines. This gives you wide versatility for combinations of printing and cutting operations.
- Support for spot-color printing. Colors registered in the spot-color library are converted to process colors and printed. In addition to the standard colors registered in the spot-color library, you can also create new ones.
- > A wide variety of productivity-enhancing output features as standard (tiling, automatic nesting, and more).
- > Automatic software updates through Roland@NET.
- > You can connect up to four printers or cutting machines to a single computer.

This machine comes with the following documentation.

#### **Quick Start Guide (this document)**

This describes how to install and set up VersaWorks, basic usage, and other such matters.

#### VersaWorks Help

This provides detailed descriptions of the commands you use for VersaWorks. For information not described in this document, view the help.

"VersaWorks Help" is a user's manual intended for viewing on a computer screen. Installing the program enables you to view the documentation.

@ "Installation Procedure" (p. 7)

To view, follow the steps below.

> Start VersaWorks, then go to the [Help] menu and click [Show Help].

Roland VersaWo	rks		
File(F) Edit(E) Vi	iew(V) Job(J) P	rinter(P) Media(M)	Help(H)
Ø ₩-541	C.540 💮 AJ-"	🖂 XJ-'''	Show Help
₩ <b>VP-54</b> 0	,		VersaWorks Online(O)
Status :Ready to Pr	rint		About Roland VersaWorks(A)

From the [Start] menu, click [All programs (or Programs)] - [Roland VersaWorks] - [Roland VersaWorks Help].



Note: You can use "**VersaWorks Online**" to find out about updates to VersaWorks and learn about information not included in this document or the help. To view VersaWorks Online, follow the steps below.

### > Start VersaWorks, then go to the [Help] menu and click [VersaWorks Online].

The VersaWorks Online website appears.

(This requires an Internet connection and web browser on the computer you're using.)

🔀 Rola	nd Versa	Works				
File(F)	Edit(E)	View(V)	Job(J)	Printer(P)	Media(M)	Help(H)
	H. 1	10,000	- A.	J	XJ-""	Show Help
Status :Ready to Print			VersaWorks Online(O) About Roland VersaWorks(A)			

# Part 1: Settings for Versa-Works

This explains how to make the settings to enable printing using VersaWorks.

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## System Requirements

Operating system (OS)	Windows 7 Professional/Ultimate (32-bit edition/64-bit edition) Windows Vista Business/Ultimate (32-bit edition/64-bit edition)
Processor	2.0-GHz or faster Intel Core 2 Duo recommended
Memory (RAM)	2 GB or more recommended
Video card and monitor	A resolution of 1,280 x 1,024 or more recommended
Free hard-disk space re- quired as a working space	40 GB or more recommended
Hard-disk file system	NTFS format
Optical drive	DVD-ROM drive
Other requirements	<ul> <li>For network connection: Ethernet port</li> <li>For USB connection: USB port</li> <li>To use Roland@NET and VersaWorks Online: Internet connection and web browser</li> </ul>

For the latest information, see the Roland DG Corp. website (http://www.rolanddg.com/)

## **Installation Procedure**

#### Procedure

Log on to Windows with an account with "Administrators" rights. Shut down all other programs except Windows.

#### Insert the Roland VersaWorks DVD-ROM in the DVD-ROM drive.

When the automatic playback window appears, click [Run menu.exe]. When the [User Account Control] window appears, click [Yes] (or [Allow]).



Continued on the next page ▶

**7** Follow the messages to carry out setup and finish setting up the program. 劇 Roland VersaWorks - InstallShield Wizard Printer Installation Select the Printer Installation Option. If the setup window for the printer ap-Instal Printer? ( YES pears partway through, choose [Yes] Printer Name : RolandVW and click [Next]. () NO < Back Next > 8 詞 Roland VersaWorks - InstallShield Wizard x InstallShield Wizard Completed 2 The InstallShield Wizard has successfully installed Roland VersaWorks. Click Finish to exit the wizard. nter installation process will followed by OK button if you use to install printer. Please wait until the additional windo ses to complete the process. Click [Finish]. Installation of the printer driver starts. < Back Finish Cancel 9 Ø w Don't install this driver software You should check your manufacturer's website for updated driver software When the [Windows Security] window Install this driver software anyway Only install driver software obtained from you disc. Unsigned software from other sources m information. appears, click [Install this driver software anyway]. See details The window closes automatically when the process finishes. 1 VersaWorks Installer Info X ⚠ When the window prompting you to restart the computer appears, click [Yes] and restart the computer.

This completes the installation.

Check to make sure that you're using the latest version of VersaWorks. If VersaWorks is not at the latest version, performing printing from the connected printer may not be possible.

- > To perform this operation, connect the computer where VersaWorks is installed to the Internet.
- If upgrading cannot be accomplished by following the steps described below, contact your authorized Roland DG Corp. dealer or Roland DG Corp. Call Center.

Procedure

## From the [Start] menu, select [All Programs] (or [Programs]), then [Roland VersaWorks], then [Update Software].

When the [User Account Control] window appears, click [Yes] (or [Allow]).



🐑 Manual Update 📃	×
File Settings Help	Go to the [Settings] menu and choose
connect to Roland@NET server.	[Preferences].
Check for updates	
Details :	
http://VersaWorks.rolanddqa.com:8080/update_info/index2.html	

#### **B** Make the setting for manual updating.



Continued on the next page ₩

4



The window shown below appears, you're using the latest version of Roland VersaWorks





If update data is available, the [Select updates] window appears.



This completes the update of VersaWorks to the latest version.

You can connect up to four printers or cutting machines to a single computer. The connection method differs according to the printer model. Check the type of the connection port on the printer you're using and follow the appropriate procedure below to make the connection.

## **Network Connection**

This is for a printer with an Ethernet network connection using 100Base-TX or the like.

Procedure

Finish the preparations for connection on the printer, such as assigning an IP address to the print server installed in the printer (Roland-PrintServer or the like). For information on how to set the IP address, refer to the documentation for the print server you're using.

Make sure the power to the printer is switched on.

- **3** Connect the printer and the computer (the RIP server) to the network.
- From the [Start] menu, click [All Programs (or Programs)] [Roland VersaWorks] [Roland VersaWorks] to start VersaWorks.

The [Printer Settings] window appears. It appears only when starting up for the first time.

#### **6** Make the settings for the printer.

Printer Settings	① Choose [TCP/IP]. Enter the IP address assigned to the printer (print server).
Nick Name(M):         Immodel           Model Name(H):         Visual CAMPATERSO           Immodel Name(H):         Visual CAMPATERSO	② Click [Verify].
Port[P):	③ Enter a [Nick Name] for the printer. If you do not set a nickname, the model name is displayed.
Verify(V) Model Name : Yes DEER YF 48 Firmware Version : 1.70 Serial Number : XXX0007 Status : Secondary Power DFF (4) (5) OK Cancel Apply	Click [Apply].     When the message [Do you want to install printer driver?] appears, click [Next].     When the [Add Printer Wizard] appears, click [Next].     The connected printer information appear in the [Printer Lit]
If the connection is correct, information about the printer you're using is displayed.	the [Printer List].

VersaWorks is now ready for use.

To continue by connecting one or more additional printers, go on to page 13, "When Connecting Multiple Printers."

5 Click [OK]

\* "When Connecting Multiple Printers" (p. 13)

### **USB** Connection

This is for a printer connected using a USB cable. Please note that a USB connection requires a separate Windows-based driver included with the printer.

Procedure



For information on how to perform installation, refer to the documentation for the printer you're using.

Make sure the power to the printer is switched on.

From the [Start] menu, click [All Programs (or Programs)] - [Roland VersaWorks] - [Roland VersaWorks] to start VersaWorks.

The [Printer Settings] dialog box appears. It appears only when starting up for the first time.

Make the settings for the printer.



VersaWorks is now ready for use.

To continue by connecting one or more additional printers, go on to page 13, "When Connecting Multiple Printers."

" "When Connecting Multiple Printers" (p. 13)

## When Connecting Multiple Printers

You can connect up to four printers or cutting machines to a single computer.

The explanations in this section assume that one printer is already connected, and describe how to connect one or more additional printers

\* "Network Connection" (p. 11) , "USB Connection" (p. 12)

#### Procedure



VersaWorks is now ready for use.

## What is Roland@NET?

Roland@NET is a service that lets you obtain the latest information about products and software from Roland DG Corp. over the Internet. When VersaWorks is set up to connect to Roland@NET, you are automatically notified when software updates become available. You can also download updated data.

## Making the Settings for Roland@NET

Procedure

From the menu bar, choose [Edit], then click [Preferences].

#### Make the settings for Roland@NET.



You are now done making the settings for Roland@NET.

The computer for creating image files is called a client computer. In contrast to this, the computer where VersaWorks is installed and set up is called the raster image processor (RIP) server. Connecting the client to the RIP server over a network lets you send printing data from the client to the RIP server. In other words, you can use the RIP server as a printer for the client. You can also combine the RIP server and client on a single computer. When the client and the RIP server are different computers, you need to install a printer driver on the client. Follow the steps below to install the printer driver.

## **Windows Client**

#### Windows Vista/7

2

B

Make sure the RIP server is running, then log on to an account with "Administrators" rights.

🔾 🖉 🖉 « Control Pa... 🕨 Change o language Control Panel Home Hardware -0 and Windows Vista Sound Play CDs Ease of Access Let Winde From the [Start] menu, click [Control Panel] then click [Printer]. -ze visual Optim Windows 7 Control Panel From the [Start] menu, click [Device and vices and Printers Printers]. Default Programs Help and Support All Program Q Shut down ▶ ch programs and file - 0 X 🐘 « Printer Windows Vista 🐚 Organ 🚎 Add a prin Click [Add a printer]. orite Links Docume Roland GX-24 Offline RolandVW Ready More » Hard... + Windows 7 Add a dev Addag Click [Add a printer]. C. Post. Control 630 Printers and Faxes (3)

Continued on the next page >>





This completes the settings for the client. You can print from the program in the same way as with other printers.

#### Windows 2000/XP

Make sure the RIP server is running, then log on to an account with "Administrators" rights.

#### Windows XP

From the [Start] menu, open [Control Panel] then click [Printers and Other Hardware]. Click [Printers and Faxes] and click [Add a printer].

#### Windows 2000

From the [Start] menu, click [Settings] - [Printers]. Double-click the [Add printer] icon.



Continued on the next page ▶



#### **9** Click [Finish].

This completes the settings for the client. You can print from the program in the same way as with other printers.





#### Continued on the next page 🅨



#### In some cases, you may have to run a test print or the like before clicking [Finish].

This completes the settings for the client. You can print from the program in the same way as with other printers.

## **Macintosh Client**

#### **Check This First**

What follows is an overview of the respective setup methods.

Before making the settings, check the following.

- > The client is a Mac OS X (10.5 or later) machine
- > The RIP server is logging on to an account that has administrator rights.
- > The printer and the computers (RIP server and client) are connected correctly and are all switched on.
- > The printer settings have been made in the RIP server.
- > The printer is in a state in which printing is possible.

#### **Setup Method**

If you register the RIP server as a network printer on the client, you can send data to the RIP server for it to print.

\* The screens shown in this explanation are for Mac OS 10.5. Mac OS 10.6. The setting method is the same though there are some parts where externals of the screen are somewhat different form Mac OS 10.6 or later.

#### Setting up the client

#### Insert the Roland VersaWorks DVD-ROM in the computer's DVD-ROM drive.

**2** Copy the PPD file to the computer.



Show All	System Preferenc	es Q	
Personal Appearance Desktop & Screen Saver	Dock Exposé & Internati Spaces	onal Security Spotlight	
Hardware Bluetooth CDs & DVDs	Displays Energy Ink	Keyboard & Mouse	<ul> <li>Double-click [System Preferences]</li> <li>- [Print &amp; Fax] folder.</li> <li>The [Print &amp; Fax] window appears.</li> </ul>
Show All	Print & Fax	٩	
Printers Eldon Eventer-H.C	Dece Cer	ane-III COSOD this printer	
	Location: 1991 III.I Kind: FX Benalis Status: Idle	16.185 nine 18 C 8000 Bangi x1047.182 ML 83	
(+)	Open Print O	ueue) Options & Supplies)	
Default Paper S	Default Printer: Last Printer	Jsed 🗘	Click [+].
Click the lock to prever	nt further changes.	0	

**6** Get ready to make the printer settings.

#### Make the network settings.



#### Continued on the next page 🅨

**6** Register the printer.



This completes the settings for the client. You can print from the program in the same way as with other printers.

# Part 2: Getting Started

This describes the general organization of the program's screens, and also explains basic printing methods.

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## **Starting the Program**

This appears when starting VersaWorks.

From the [Start] menu, click [All programs (or Programs)] - [Roland VersaWorks] - [Roland VersaWorks].



The main window appears.

## **Top Screen**

This appears when starting VersaWorks.

#### Menu bar

This lets you carry out the settings and operations for VersaWorks from the various menus.

#### **Preview Window**

This displays a preview of the job as well as information about the file, printing settings, and the like.



#### **Main Window**

This displays printer information and such elements as the job list and the toolbar. **Layout Window** This displays the layout of the job.

## **Overview of the Toolbar**

You can perform operations such as the following by clicking the corresponding buttons on the toolbar at the bottom of the main window.

	<b>Open the [Job Settings] window.</b> Click this when you want to set the printing parameters for the selected job. <i>©</i> "Setting the Printing Parameters for Jobs" (p. 50)
	This performs RIP'ing (raster-image processing) for the selected job. If you choose a job that has already been RIP'ed, then before it is processed, you're prompted to confirm that you want to re-RIP it.
	This performs RIP'ing and printing for the selected job.
	This concatenates a number of jobs into a single job (a nested job). Clicking this when a nested job has been chosen cancels the nesting, restoring the previous state. <sup>(27)</sup> "To RIP a Number of Image Files as a Group" (p. 47)
	<b>This saves the selected job.</b> You can select the format for saving the file according to the target. For more information, refer to the help. For more information, refer to the help.
	This stops RIP'ing, printing, or other processing. To quit printing, stop the printing operation on the printer as well.
<u>1</u>	This deletes the metafile for the selected job, restoring the job to its original state. When modifications such as color adjustment have been performed, they are returned to their original state. Data that has already been RIP'ed is deleted.
	This deletes the selected job.

#### You can also perform this operation from the main menu.

Choosing items on the [Job] menu lets you perform the same operations as the buttons on the toolbar. For more information, refer to the help.

This describes the most basic printing operations.

This section describes how to open and print a file directly in VersaWorks when the RIP server and the client are the same computer.

Before you begin operation, make sure the printer is ready to perform printing.

## **Getting Ready to Print**

First you make the basic settings for printing. Here you make the settings for the size and type of the media, and for the printed image quality.

**Procedure** 

Л



Top Screen

#### Continued on the next page >>

#### [Queue Properties] window and Input folder

The data sent to VersaWorks is first placed in the input folder. When data enters the input folder, VersaWorks uses it to create data for RIP'ing and previewing. At the [Queue Properties] window, you make the settings for the processing method used at this time and for the operation of the printer when you perform printing. VersaWorks has two input folders (Queue A and Queue B). You can make different settings for each and use them selectively for different purposes.

" "Making the Default Settings for Printing" (p. 48)

Make the settings for the size and type of the media to use for printing and for the printing quality, then close the window.



#### The Media Settings

Clicking the [Get Media Width] button displays, at [W], the width of the printing area for the media loaded in the printer. Note that this value is not the width of the loaded media.

Also, the value of [W] is not updated automatically. Whenever you change or reload the media, click the [Get Media Width] button to update the width setting.

## Importing and Printing a File Directly

When the client and the RIP server are the same computer, you can perform printing simply and easily by opening the file directly from VersaWorks.

Procedure

A

#### Drag the icon for the file you want to print to [Job List].

The file name appears on the job list.

The preview window and the layout window display a preview of the image as well as the job settings and other information.



#### Continued on the next page 🅨

#### File Formats You Can Open Directly from VersaWorks

The file formats that you can open directly from VersaWorks are as follows. PostScript, EPS, PDF, JPEG, TIFF (LZW-compressed or uncompressed files only)

#### What Is a Job?

The data that is used for RIP'ing and print processing is called a "job." When VersaWorks imports a file, it uses it as the basis for creating data for RIP'ing or printing. Only the job data is used for actual RIP'ing and printing. This means that even when you use VersaWorks to modify the colors or the printing size, the colors and size in the original file do not change.

**2** Display the [Job Settings] window.



6 Make the settings for the printing size and the number of copies, then close the window.



#### The [Job Settings] Window

- The aspect ratio for [H] (height) and [W] (width) cannot be changed. When you enter a value for one, the value for the other one changes automatically.
- When you have increased the number of copies to print, you can adjust the layout in the layout area. For more information, refer to the help.
- > You can any of several methods to display the window. Use whichever method you prefer.
  - " "Setting the Printing Parameters for Jobs" (p. 50)
## **4** Start printing.

RIP'ing starts, and then printing begins.



## The Printing Progress Window



## **Deleting Jobs**

After printing has finished, delete unneeded jobs.

## Choose the jobs you want to delete and delete them.



## Jobs for Which Printing Has Finished

- > When you want to print the same job again later, retaining the job just as it is lets you skip RIP'ing the next time you print the job.
  - @ "To Re-output a Printed Job Rapidly" (p. 46)
- You can make the setting for deleting jobs automatically after printing has finished. You can make the setting by displaying either the [Queue Properties] or [Job Settings] window, then using [Job Management]. For more information, refer to the help.

# Part 3: Advanced Use

This describes such operations as how to perform printing from a program and how to manipulate jobs. For information about other features, refer to " VersaWorks Help."

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**Printing from a Program** 

You can perform printing directly from the program you're using.

You can use the same procedure to perform printing regardless of whether the client and RIP server are the same or different computers. Although the procedures you use to perform printing vary according to the program you're using, this section described printing methods for typical programs. The examples for Windows-based programs are for programs running under Windows XP/Vista/7, and the Macintosh examples are for programs running under Mac OS X. The programs used as examples for explaining printing methods are Adobe Illustrator CS to CS5 and CoreIDRAW 12 to X5.

## Windows XP/Vista/7

#### **Procedure**

Ready the printer and VersaWorks for printing.
 "Getting Ready to Print" (p. 31)

**2** Start the program and create the document to print. Alternatively, open the file to print.

**3** Display the window for making the driver settings.



## **Make the required settings for printing.**



## **5** Start printing.

The printing data is sent to the RIP server.

eral Select Printer	
Select Printer	
^	
Name Documents Status Comments »	
RolandVW (19.54) on .C. Amage, C. 🥮 RolandVW	
¢	
Status: Ready Print to file Preferences	
Location: Comment:	
Page Range	
Ali     Number of oppies: 1	
Selection Ourrent Page	
Pages:	
Print Emris	- Click [Print].

#### To Create a PostScript File

You can create a PostScript file from this file by going to the [Print] window, selecting the [Print to file] check box, then performing printing. When you do this, the printing data is not sent to the RIP server.

## Mac OS X

**Procedure** 



**1** Ready the printer and VersaWorks for printing. @ "Getting Ready to Print" (p. 31)

2 Start the program and create the document to print. Alternatively, open the file to print.

B Make the setting for the media size.

① From the [File] menu, choose [Page Setup]. The [Page Setup] window appears.	
Page Setup	
Settings: Page Attributes	Select "RolandVW" or the printer name set at the RIP server (spooler name).
Format fic: RolandVW	@ "Check This First" (n. 23)
Roland VersaWorks	- Check This First (p. 23)
Paper Size: A4	
20.99 cm x 29.70 cm	
Orientation:	Select the media size.
Scale: 100 %	
(?) Cancel OK	④ Click [OK].

## To Create a PostScript File

You can create a PostScript file by going to the [Print] window, using the shortcut menu to choose [Output Options], making the settings as shown in the figure below, then clicking the [Print] button. When you do this, the printing data is not sent to the RIP server.



## Make the required settings for printing, then start printing.

The printing data is sent to the RIP server.



## To Make the Settings for the Processing Method for Jobs

The RIP server creates jobs from the printing data sent from the client. In the [Printer Features] menu, select the processing method for the jobs.

#### [InputAction]

This selects the processing method for jobs created from the printing data sent to the RIP server.

- > [UseRIPSetting]: This performs operations according to the settings on the RIP server.
- > [DoNothing]: Neither RIP'ing nor printing is performed.
- > [RIPOnly]: This performs only RIP'ing.
- > [RIPAndPrint]: This performs RIP'ing and printing.

#### [OutputAction]

This selects the processing method for a job for which printing has finished.

- > [Default]: This performs operations according to the settings on the RIP server.
- > [SaveJob]: The job still remains after finishing printing.
- > [Clean]: This deletes the metafile for the job after finishing printing.
- > [DeleteJob]: This deletes all the data of the job after finishing printing.

You can also set the processing method for jobs on the RIP server. For information on how to make the setting on the RIP server, refer to the help.

## **Printing from Adobe Illustrator**

This describes how to perform printing from Adobe Illustrator (CS/CS2/CS3/CS4/CS5). The screens shown in this explanation are for Illustrator CS3 (Windows).

Procedure

0	<b>Ready the printer and VersaWorks for printing.</b> <sup>(#)</sup> "Getting Ready to Print" (p. 31)
2	Start Illustrator and create the document to print. Alternatively, open the file to print.
3	From the [File] menu, click [Print]. The [Print] window appears.
4	If you're using Windows, click [Setup]. If you're using a Macintosh, click [Printer]. When a warning window appears, click [Continue]. The [Print] window appears.
5	Make the settings for the [Printer Features] menu, then go back to the [Print] window.
	Windows © "Printing from a Program" (p. 38), steps 3 through Macintosh © "Mac OS X" (p. 40), step 4 Clicking [Print] here does not perform printing yet.

## To Create a PostScript File

You can create a PostScript file in Illustrator. For information on how to do this, refer to the corresponding page indicated below.

Windows

"To Create a PostScript File" (p. 39)

Macintosh

☞ "To Create a PostScript File" (p. 42)

## **6** Make the required settings for printing, then start printing.

The printing data is sent to the RIP server.

[General]	Print Preset: [Custom] Printer: RolandVW (the nickname of the prin you want to use for output) PPD: Default (Roland VersaWorks)	nter
Print General Safety	Print Preset:     Custom       Printer:     Roland VW (v)       PPD:     Default (Roland VersaWorks)            ✓        General	
Hints and Bleed Output Capit Management Advanced Summary	Copies: 1 Collate Reverse Order Pages: All Pages: Skip Blank Pages Medla Size: Custom Width: 612.2832 Height: 858.8975 Orientation: @ @ @ @ Transverse	Media: While watching the pre- view window, make the settings for the media size. Choosing "Custom" lets you change the media size however you like.
K	Options Print Layers: Visible & Printable Layers OD Not Scale Fit to Page Custom Scale: Wildth: 100 Height: 100	Print Layers: Visible & Printable Layers
Save Preset. Setur.	dow When you have finished ma	king all the
	The printing data is sent to the R	IP server.

## Printing from CorelDRAW

This describes how to perform printing from CorelDRAW (12/X3/X4/X5). The screens shown in this explanation are for CorelDRAW X5 (Windows).

Procedure



Ready the printer and VersaWorks for printing.

"Getting Ready to Print" (p. 31)

**2** Start CorelDRAW and create the document to print. Alternatively, open the file to print.

From the [File] menu, click [Print Setup]. The [Print Setup] window appears.

Display the window for making the driver settings.



**5** Make the required settings for printing.





## To Create a PostScript File

You can create a PostScript file from this file by going to the [Print] window, selecting the [Print to file] check box, then performing printing. When you do this, the printing data is not sent to the RIP server.

## To Re-output a Printed Job Rapidly

When printing is performed, the print job (that is, the data that has undergone RIP'ing) remains. When you want to take something that has been printed once and print it a second time, you can skip RIP'ing by outputting the remaining print job.

Status Job Name	Input Time	1
	1 input nine	
	07/07 11:01	
A NIA ens	07/07 11:01	
	10//0/11.01	
		Click the job.
Queue A Queue B	1	
Job List AJ-		
Queue A Queue B		
Job List XJ-""		
Queue A Queue B		
		(2)
		Click 💴.

## Select the job you want to print a second time, then perform printing.

## To Change the Settings for the Job

When you want to take a job for which printing has finished and print it a second time with different settings, display the [Job Settings] window and change the settings. At this time, you're prompted to confirm deletion of the metafile. To apply the settings changed at the [Job Settings] window, you need to click [Yes] and delete the metafile.

## To RIP a Number of Image Files as a Group

You can group a number of jobs together into a single job (a nested job). When you make the settings for a nested job, the individual jobs are automatically rearranged to minimize the amount of media used.

Procedure





## 3 Start printing.



## About Nested Jobs

- It is not possible to make different individual settings for the printing quality and the media for the files included in the nested job.
- > You can create multiple nested jobs.
- > You can set parameters and create nested jobs automatically. For information on how to make the settings, refer to the help.

You can display the [Queue Properties] and [Job Settings] windows and make basic settings as well as setting the printing parameters for jobs. For detailed information on how to operate each window, refer to the help.

## Making the Default Settings for Printing

To make the basic settings for printing, display the [Queue Properties] window. When the printing parameters have not been set at the [Job Settings] window, all jobs are processed using the values set here. Two types of queue settings -- A and B -- are available, and you can set different parameters for each. This makes possible selective use according to the usage environment. For instance, you could use Queue A for the RIP server and Queue B for the client.

## How to Display the Window



Alternatively, you can display the window by going to the main menu and clicking [Edit], then [Queue A (or B) Settings].

## Main Settings Items in the [Queue Properties] Window



What is displayed varies according to the item selected.

#### Layout

Here you make the settings for the media, the printing size, enlargement or reduction, and the like.

#### Quality

Here you make the settings for the type of media, printing quality, and the like.

#### Color Adjustment

Here you perform level correction and tone adjustment for the inks.

#### •File format

Here you make the necessary settings to match the file format and color settings of the original job file.

#### Mark

Here you make the settings that determine whether to print crop marks, job information, and the like.

#### Printer Controls

Here you make the settings for printer operation during printing.

#### Cut Controls

Here you make the settings for the cutting parameters and for printer operation during cutting.

#### Job Management

Here you make the settings for the location of the input folder and the processing method for the job.

#### Clip and Tile

Click this button to configure the settings for tiling and over laps.

#### •Variable print

Click this button to configure the settings for printing images with variable text or image.

## **Setting the Printing Parameters for Jobs**

To make the settings for the printing parameters for jobs, display the [Job Settings] window. You can make the settings for nearly all the features whose settings you can make at the [Queue Properties] window. The job you specify at this window is processed according to values set with [Job Settings], regardless of the settings made at [Queue Properties].

## How to Display the Window

- > In the layout window or the Job List, directly double-click the job whose settings you want to make.
- > At the job list, right-click the job whose settings you want to make, then select [Job Settings].
- > Select the job, then click 🔛 on the toolbar.
- > Select the job, from the main menu, click [Job], then [Settings].
- > In the preview window, double-click the image.

## **Overview of the Window**

This is composed of a settings area and a layout area.

In the settings area, you can make the settings for nearly all the features whose settings you can make at the [Queue Properties] window.

The layout area lets you preview the results of actual printing. You can do things like changing the printing location of an image by dragging the image directly and changing the layout for a nested job. Also, when you adjust colors, you make the adjustments as you monitor the changes to the image in the layout area.



# Part 4: Contour Cutting

This describes how to cut contours using VersaWorks and draw cutting lines using a program.

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## **Drawing Contour Lines**

## **Creating a Cutting Path**

You can perform contour cutting using VersaWorks. If an image file contains cutting lines, you can perform cutting along the lines.

You draw cutting lines with your program, using a certain specific color. There are a few rules that need to be followed when you draw cutting lines.

## 1. Cutting Lines Drawn Using a Drawing Program

The cutting lines must be vector data. Paths drawn using a drawing program are typical examples of this. The bitmap data used by paint programs cannot be made into cutting lines, even if the data is in the form of narrow lines.

## 2. Cutting-line Color

When drawing cutting lines, be sure to use the spot color named "Cut Contour." VersaWorks recognizes as cutting lines only the lines drawn with the color of this name.

When specifying the name, be sure to type it in accurately, using single-byte characters. The name is casesensitive -- incorrect use of upper- and lower-case letters when typing in the name will make detection as cutting lines fail.

VersaWorks can generally recognize and cut cutting lines drawn according to the conditions just described. Note, however, that the methods for making the settings vary according to the program you're using. Refer to the documentation that comes with the program.

CutContour Spot Color Libraries for popular DTP applications can be found on the Roland VersaWorks DVD-ROM. Registering a library lets you draw cutting lines even more easily.

For reference, methods for drawing cutting lines using Adobe Illustrator and CoreIDRAW are described below.

## **Creating a Cutting Path with Adobe Illustrator**

The following tech note will walk you through creating a cutting path to use with VersaWorks from Adobe Illustrator (10/ CS/CS2/CS3/CS4/CS5).

## 1. Register as a spot color in Illustrator's swatch library.



Insert the Roland VersaWorks DVD-ROM in the DVD-ROM drive. If the setup menu appears automatically, click [X] button to exit the menu.

## P For Windows

From the [Start] menu, choose [Computer (or My Computer)], then the DVD-ROM drive. Right-click the DVD-ROM drive, then choose [Open].

For Macintosh Double-click the VersaWorks icon on the desktop.

Click the [SpotColorLibrary] folder, then click the [Illustrator] folder.

Copy the "Roland VersaWorks.ai" file to the [Swatches] folder inside the folder where Illustrator is installed and set up.

This registers the spot color for drawing cutting lines in Illustrator. Now let's try drawing actual cutting lines using this spot color.

## 2. Creating a Cutting Path



### 6 Save the file.

<sup>CP</sup> "File Formats You Can Open Directly from VersaWorks" (p. 33)

## Important Note on Using the Transparency Feature

When you're drawing a cutting path in data where objects using the transparency feature have been placed, make sure of the following points.

- > Bring the path to make the cutting path to the front.
- > Set the value of "Raster/Vector Balance" to "75" or higher.
- > Clear "Convert All Strokes to Outlines."

For more information, refer to VersaWorks Online.

## Creating a Cutting Path with CoreIDRAW

## CoreIDRAW 11/12/X3/X4

## I. Register the spot color in the palette editor.

Two methods are available to register a spot color named "CutContour". Procedure A : Registering a spot color for a color provided by VersaWorks Procedure B : Registering a spot color for a color you select

## **Procedure A**

You replace the userinks.cpl file in CorelDRAW with the file in VersaWorks. Doing this overwrites all spot colors that are already registered. If you want to keep already-registered spot colors, use the method described in Procedure B to register the new spot color.

For CorelDRAW X3 only, perform this operation while logged in to an "Administrator" account.



## Insert the Roland VersaWorks DVD-ROM in the DVD-ROM drive.

If the setup menu appears automatically, click [X] button to exit the menu.

## Por Windows

From the [Start] menu, choose [Computer (or My Computer)], then the DVD-ROM drive. Right-click the DVD-ROM drive, then choose [Open].

For Macintosh Double-click the VersaWorks icon on the desktop.

- Click the [SpotColorLibrary] folder, then click the [CoreIDRAW] folder.
- Copy the userinks.cpl file to the location you want. The userinks.cpl file already contains the "CutContour" data.
- 6 Restart CorelDRAW.
- In the CoreIDRAW menu, click [Tools] [Palette Editor].
- Click the [Open Palette] icon.
- Select [userinks.cpl], and then click [Open]. Please select "Legacy custom palette (\*.cpl)" by "Save as type" when the "userinks.cpl" file is not found in the folder that you preserved.

This registers the spot color for drawing cutting lines in CorelDRAW. Now let's try drawing actual cutting lines using this spot color.

" "Create a Cutting Path, then apply the spot color to the path." (p. 57)

#### **Procedure B**

Register the spot color for a color you want using "CutContour" as the name.

## From the [Tools] menu, choose [Palette Editor].





Create a new spot color.



Change the name of the selected Custom Spot Color to [CutContour].



This registers the spot color for drawing cutting lines in CorelDRAW. Now let's try drawing actual cutting lines using this spot color.

## **2.** Create a Cutting Path, then apply the spot color to the path.

- **1** Create a path you want to cut.
- Display the [Outline Pen] Dialog.



**B** Display the [Select Color] window.



Apply the spot color to the path.



6

## Save the file.

"File Formats You Can Open Directly from VersaWorks" (p. 33)

## CoreIDRAW X5/X6

**Procedure** 

Create a path you want to cut.

Ø Display the [Outline Pen] Dialog.



**B** Display the [Select Color] window.



Apply the spot color to the path.



5 At the [Outline Pen] dialog, click [OK].





6

Save the file.

File Formats You Can Open Directly from VersaWorks" (p. 33)

## Save the file.

<sup>CP</sup> "File Formats You Can Open Directly from VersaWorks" (p. 33)

## Performing Printing Followed Immediately by Cutting

After the image is printed, the media is automatically rolled back and cut out. You can make the settings for cutting by going to the [Queue Properties] window and using [Cut Controls].

Procedure



## Display the [Queue Properties] window.

Choose either the Queue A or B input folder.

" "Making the Default Settings for Printing" (p. 48)



## Open the file that contains the cutting path and perform the operation for RIP'ing and printing.

After finishing printing, cutting starts automatically.

Performing Printing" (p. 31)

## You can set the cutting parameters.

Selecting the [Enable Advanced Settings] check box lets you use VersaWorks to make the settings for the printer's cutting parameters, such as blade force. For more information, refer to the help.

## **Reloading Detached Media and Performing Cutting**

When you want to detach printed media to perform lamination or the like, then reload the media and carry out only cutting, you first add crop marks for aligning the media.

## 1. Printing with Crop Marks

#### Display the [Queue Properties] window.

Choose either the Queue A or B input folder.

" "Making the Default Settings for Printing" (p. 48)

## Make the settings for the printer.



Open the file that contains the cutting path and perform the operation for RIP'ing and printing.

The output will be printed with the crop marks.

<sup>(27)</sup> "Performing Printing" (p. 31)

#### Never draw alignment mark or crop marks using a program.

Alignment marks and crop marks drawn using a program cannot be used for alignment. If crop marks are needed, be sure to perform printing with the settings made using this procedure.

## 2. Cutting



### Reload the media after the lamination and the like.

If your printer requires to detect the crop marks, execute the necessary operation as well.

## **2** Display the [Job Settings] window.

Choose and open the job you printed earlier.

" "Setting the Printing Parameters for Jobs" (p. 50)

## **3** Make the settings for the printer.



## Print the job you printed earlier a second time.

Cutting Starts.

"To Re-output a Printed Job Rapidly" (p. 46)

## Redoing RIP'ing is not necessary.

When you perform printing a second time in step *O* of the procedure as described above, it is not necessary to redo RIP'ing. The cutting data and printing data are generated at the same time when you perform RIP'ing the first time.

When you change the operation mode to "Cut Only" and perform printing a second time, VersaWorks sends only the cutting data to the printer. This means that as long as the media is loaded correctly and the printer is able to detect the crop marks, cutting is performed correctly without having to redo RIP'ing.

## **Cutting Only**

Follow the procedure below for performing cutting only.

#### Procedure



## Display the [Queue Properties] window.

Choose either the Queue A or B input folder.

" "Making the Default Settings for Printing" (p. 48)

## Make the settings for the printer.



Open the file that contains the cutting path and perform the operation for RIP'ing and printing.

Cutting Starts.

"Performing Printing" (p. 31)

# Part 5: Appendix

Remove VersaWe	orks	66
Remove	VersaWorks	66

## **Remove VersaWorks**

To remove VersaWorks from the computer, follow the steps below.

## Windows Vista/7



**1** Log on to Windows with an account with "Administrators" rights. Shut down all other programs except Windows.

## Removing VersaWorks.

Control Panel >	Search Control Panel     P	
Adjust your computer's settings Meries your computer's settings Review your computer To dand far polation Sectory your computer To dand far polation Network and Internet Were network stand as dask Network and Internet Were network stand as dask Programs Deinstall a program	View by: Category + View by: Category + View Courts and Family Add or remove user accounts Paddo remove user a	① From the [Start] menu, click [Con- trol Panel], then click [Uninstall a program].
Control Panel Home Verse installed updates Turn Vindows features on er off	Contract Annual display  Contract Annual display  Contract Annual display  (Contract Annual dis	@

③ If the message "Are you sure you want to uninstall Roland VersaWorks?" appears, click [Yes].

④ When the [User Account Control] window appears, click [Yes] (or [Allow]).



B Make sure the "Roland VersaWorks" folder has been deleted.

(1) From the [Start] menu, click [Computer].

(2) Double-click the hard-disk drive where VersaWorks is installed.

③ Double-click the "Program Files" folder and make sure no "Roland VersaWorks" folder is inside it.



If the "Roland VersaWorks" folder has not been deleted, then delete it as follows.



**⑧** If you're prompted to confirm deletion, click [Yes].

(9) When the driver package information has been collected, click [Remove].

<sup>(1)</sup> When the driver package has been deleted, click [OK].

Continued on the next page >>



This completes removal of VersaWorks.

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