





Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Item	Corresponding page
Before daily operations	Print head check	 https://downloadcenter.rolanddg.com/contents/manuals/SG3-540_USE_EN/dee1625459182509_4.html
After daily operations	Cleaning the machine <ul style="list-style-type: none"> • Media path • Knife carriage roller 	 https://downloadcenter.rolanddg.com/contents/manuals/SG3-540_USE_EN/dss1596440107243.html
If a message appears	Cleaning around the print heads (manual cleaning)	 https://downloadcenter.rolanddg.com/contents/manuals/SG3-540_USE_EN/rof1627273508695.html
When the discharged fluid is ready to overflow	Disposing of discharged fluid	 https://downloadcenter.rolanddg.com/contents/manuals/SG3-540_USE_EN/wen1596440165135.html

Information on other maintenance items is also available on the Internet.

