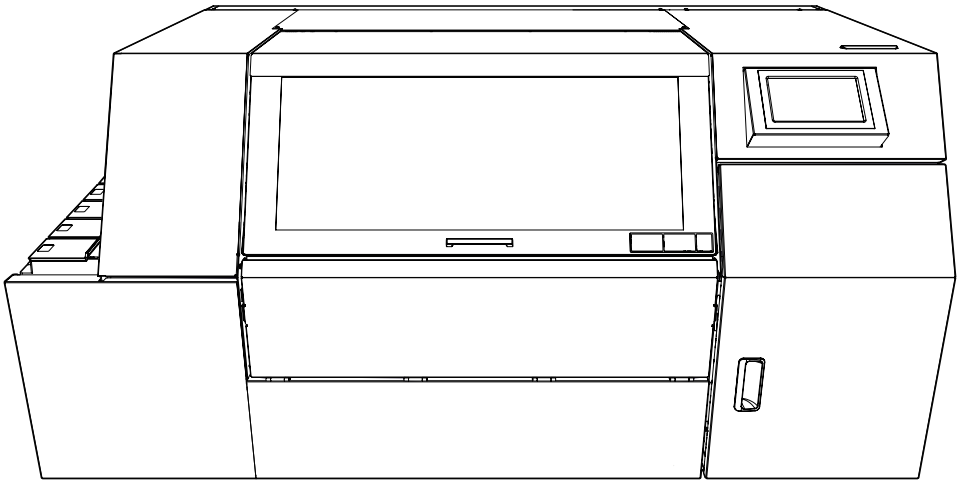
VersaOBJECT RC-300

Setup Guide



Thank you very much for purchasing this product.

- To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely.
- Unauthorized copying or transferal, in whole or in part, of this manual is prohibited.
- The specifications of this product and the contents of this operation manual are subject to change without notice.
- The operation manual and the product have been prepared and tested as much as possible. If you find any misprints or errors, please inform us.
- Roland DG Corporation assumes no responsibility for any direct or indirect loss or damage that may occur through use of this product, regardless of any failure to perform on the part of this product.
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Roland DG Corporation

Contents

Introduction 2
Checks before Installation 3
1. About the Documentation for This Machine 3
2. About Placement and Installation Work 3
3. Deciding On an Installation Site 4
4. Temperature and Humidity 6
5. Installation Space and Height 7
6. Air Ventilation 9
7. Installation Stand 9
Checking the Included Items 10

Machine Setup 11
1. Assembly and Ink Filling 12
Removing the Retainers 12
Attaching the Rotary Device 15
Installing the Drain Bottle 16
Connecting the Cables 17
Preparing the Cleaning Liquid 19
Initial Settings and Ink Filling 21
2. Configuring the Computer's Network Settings 28
Viewing the Network Settings 28
Operating the Machine with a Fixed IP Address 32
Operating the Computer and the Machine with Fixed IP Addresses 34
3. Software Setup 40
Step 1: Creating a Roland DG Connect Account 40
Step 2: Downloading and Installing Roland DG Connect Hub 41
Step 3: Signing in to Roland DG Connect Hub 42
Step 4: Registering the Machine to Roland DG Connect Hub 43
Step 5: Installing VersaWorks from Roland DG Connect Hub 44
Step 6: Configuring VersaWorks Settings 45

Installation of Ventilating Equipment 46
Ventilating Equipment 47

Appendix 48
Location of the Power Rating and Serial Number Label 49

Introduction

Checks before Installation 3
1. About the Documentation for This Machine 3
2. About Placement and Installation Work 3
3. Deciding On an Installation Site 4
4. Temperature and Humidity 6
5. Installation Space and Height 7
6. Air Ventilation 9
7. Installation Stand 9

Checking the Included Items 10

Checks before Installation

1. About the Documentation for This Machine

The following documentation is included with the machine.

Paper Manuals

- **Safety Precautions**

  This manual contains points that must be observed.

- **Regular Maintenance Guidelines**

  This manual provides URLs where procedures can be found for the machine's daily maintenance as well as for the maintenance that must be performed periodically.

Electronic-format Manuals

- **Setup Guide (this document)**

  This manual contains details on how to install the machine and how to configure its initial settings.

- **User's Manual**

  This manual contains details such as how to use and maintain the machine as well as an FAQ (a set of frequently asked questions).

Viewing the documentation

You can view and download the electronic-format manuals from the following URL.

* You can also view and download the paper manuals.

* You can also view this website from a smartphone.

MEMO

A 2D code for accessing the manual on a smartphone or other device can also be displayed on the machine's operation panel.
For instructions on how to display the 2D code, refer to "Displaying the 2D Code for Viewing the Manual on the Operation Panel" in the RC-300 User's Manual for details.

2. About Placement and Installation Work

The placement and installation of this machine must be performed by suitably qualified workers.

⚠ WARNING

Entrust operations such as transportation, unloading, and emplacement to trained professionals.
Suitable equipment and technical skills are required in handling the machine. Tasks that require undue effort may result in a major accident.

3. Deciding On an Installation Site

Install the machine in a quiet, stable location offering good operating conditions. An unsuitable location can cause accidents, fire, faulty operation, or breakdown.

⚠ WARNING

Install the machine in a location that is level, stable, and able to bear the weight of the machine.

The total weight of the machine may reach 219 kg (482.9 lb.) or more. Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.

⚠ WARNING

Never install this machine outside or in any location where exposure to water or high humidity may occur.

Current leakage may cause electrical shock or fire.

⚠ WARNING

Never install the machine close to any flammable object or in a gas-filled location.

Combustion or explosion could occur.

⚠ WARNING

Position the machine so that the power plug is within immediate reach at all times.

This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.

⚠ CAUTION

Install the machine in a clean, brightly lit location.

Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.

⚠ CAUTION

Ensure adequate ventilation for the work area.

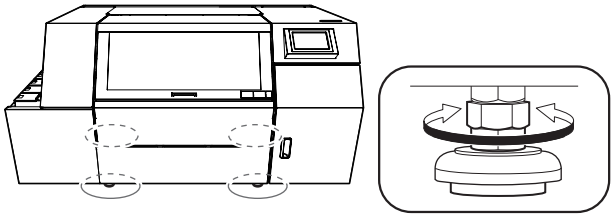
Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.

Unsuitable installation sites

- Locations subject to large fluctuations in temperature or humidity
- Locations subject to shaking or vibration
- Locations where the floor is tilted, not level, or unstable
- Dusty locations
- Locations exposed to direct sunlight
- Locations near air-conditioning or heating equipment
- Locations exposed to water or moving air
- Locations exposed to considerable electrical or magnetic noise or other forms of electromagnetic energy

MEMO

When you install the machine, check that all four legs of the machine contact the ground.
If any of the legs do not contact the ground, you can adjust their height by rotating them.



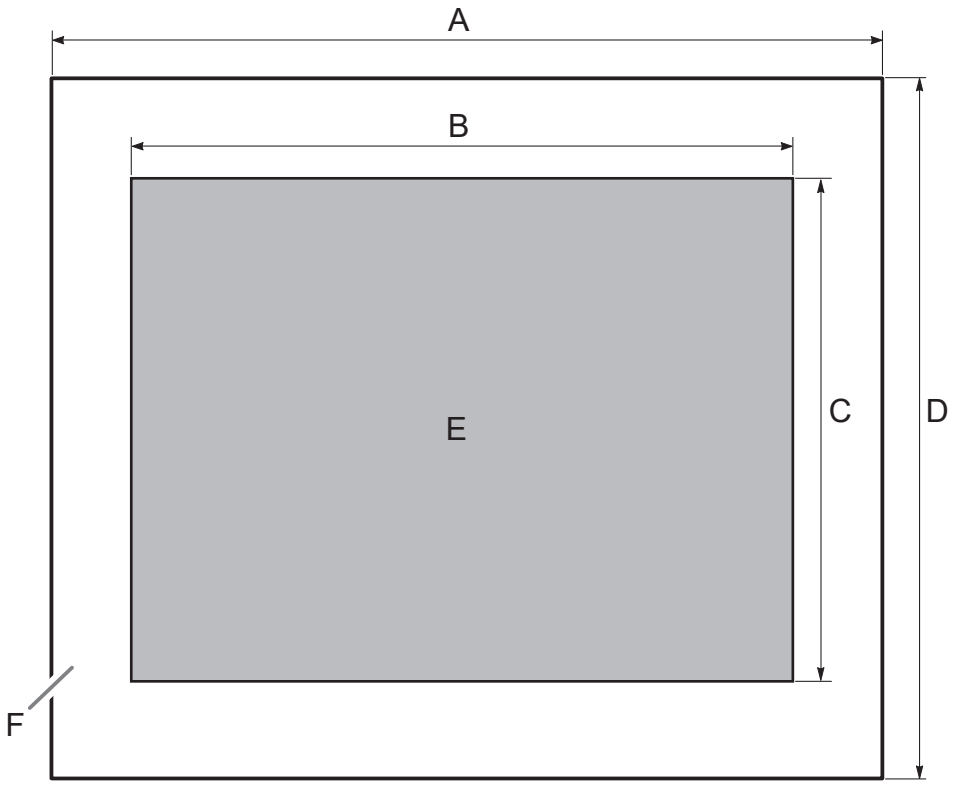
4. Temperature and Humidity

Maintain the specified temperature and humidity even when the machine is not in use. Failure to do so may result in malfunction.

- **During operation: Temperature: 20 to 32°C (68 to 89.6°F), humidity: 35 to 80%RH (no condensation)**
- **During non-operation: Temperature: 5 to 40°C (41 to 104°F), humidity: 20 to 80%RH (no condensation)**

5. Installation Space and Height

The space shown in the figure is required in order to use this machine.



A	2,100 mm (82.68 in.)
B	1,600 mm (63.0 in.)
C	840 mm (33.1 in.)
D	1,350 mm (53.2 in.)
E	Unit space
F	Maintenance space

MEMO

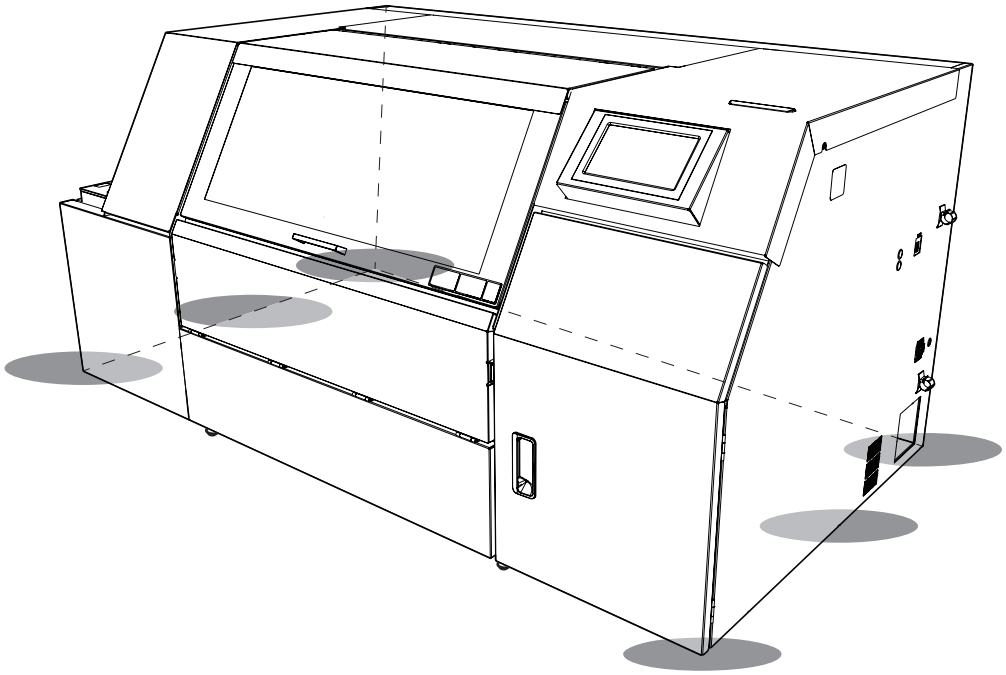
The installation location should be above the floor by 500 to 600 mm (19.69 to 23.62 in.).
This machine is designed to be installed on a desktop. Install the machine in a location that allows easy access to areas such as the power switch and other controls during operation.

⚠ CAUTION

Unloading and emplacement are operations that must be performed by 6 persons or more.
Tasks that require undue effort when performed by a small number of persons may result in physical injury. Also, if dropped, such items may cause injury.

⚠ CAUTION

When lifting the machine, hold the locations shown in the figure.



IMPORTANT

Do not touch the edges of the maintenance cover.
There is a risk of deformation or damage.

6. Air Ventilation

This machine emits a small amount of volatile compounds during printing and for some time after printing, which may cause irritation of your eyes, nose, and throat. When using this machine, make sure to ventilate the area. Install ventilating equipment as necessary.

For installation of a ventilation machine, contact your authorized dealer.

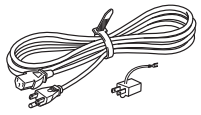
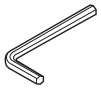
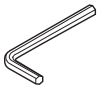
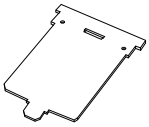
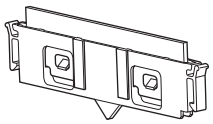
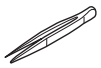
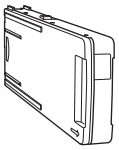
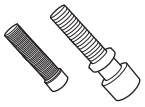
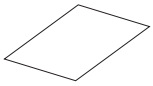
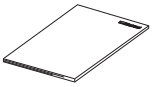
7. Installation Stand

Use a stand specified by Roland DG Corporation or an installation stand that meets the following conditions.

- Material: Not resin (Examples: metal and wood)
- Size
  - Width: 850 mm (33.5 in.) or more, depth: 800 mm (31.5 in.) or more, height: 500 to 600 mm (19.7 to 23.7 in.)
- Supported load weight
  - 250 kg (551.16 lb.) or more

Checking the Included Items

The following items are included with the machine. Make sure they are all present and accounted for.

 Power cord/power plug adapter[*1] (1 each)	 Cable clamps (2)	 Hexagonal wrench (3 mm [0.12 in.]; 1)	 Hexagonal wrench (2.5 mm [0.1 in.]; 1)
 Cleaning liquid (1)	 Replacement wiper cleaner (1)	 Replacement wiper (1)	 Cleaning sticks
 Tweezers (1)	 Cleaning cartridge (1)	 Retaining screws for rotary device (3)/ position adjustment screw (1)	 Right-side jigs (10)
 Spare right-side jigs (10)	 Adapter for right-side jig (long; 2)	 Adapter for right-side jig (short; 1)	 Screw for right-side jig (1)
 Screws for left- and right-side jigs (10)	 Spare left-side jig (1)	 Drain bottle cap (1)	 Light blocking inserts (6)
 Light blocking sheet (1)	 Manuals	 Left-side jig (1)[*2]	

*1 Included only with 100 V specifications

*2 This is only included with models where the UV-LED device is in front of the support table.

Machine Setup

1. Assembly and Ink Filling 12
   - Removing the Retainers 12
   - Attaching the Rotary Device 15
   - Installing the Drain Bottle 16
   - Connecting the Cables 17
   - Preparing the Cleaning Liquid 19
   - Initial Settings and Ink Filling 21
2. Configuring the Computer's Network Settings 28
   - Viewing the Network Settings 28
   - Operating the Machine with a Fixed IP Address 32
   - Operating the Computer and the Machine with Fixed IP Addresses 34
3. Software Setup 40
   - Step 1: Creating a Roland DG Connect Account 40
   - Step 2: Downloading and Installing Roland DG Connect Hub 41
   - Step 3: Signing in to Roland DG Connect Hub 42
   - Step 4: Registering the Machine to Roland DG Connect Hub 43
   - Step 5: Installing VersaWorks from Roland DG Connect Hub 44
   - Step 6: Configuring VersaWorks Settings 45

1. Assembly and Ink Filling

Removing the Retainers

Retainers are attached to the machine to protect it from vibration during transportation. When installation is complete, remove these.

⚠ WARNING

This work must be performed before connecting the power cord.

The power turning on inadvertently during these operations may result in pinched hands or other injury.

IMPORTANT

- Make sure to remove all the retainers. Any that remain may cause faulty operation or breakdown when the power is switched on.
- Store the retainers because they are needed again when transporting the machine.
- For transportation of this machine, contact your authorized dealer.

MEMO

2.5 mm (0.1 in.) and 3.0 mm (0.12 in.) hexagonal wrenches are included. Use the 2.5 mm (0.1 in.) hexagonal wrench for retainers A and E, and the 3.0 mm (0.12 in.) hexagonal wrench for retainers B, C, and D.

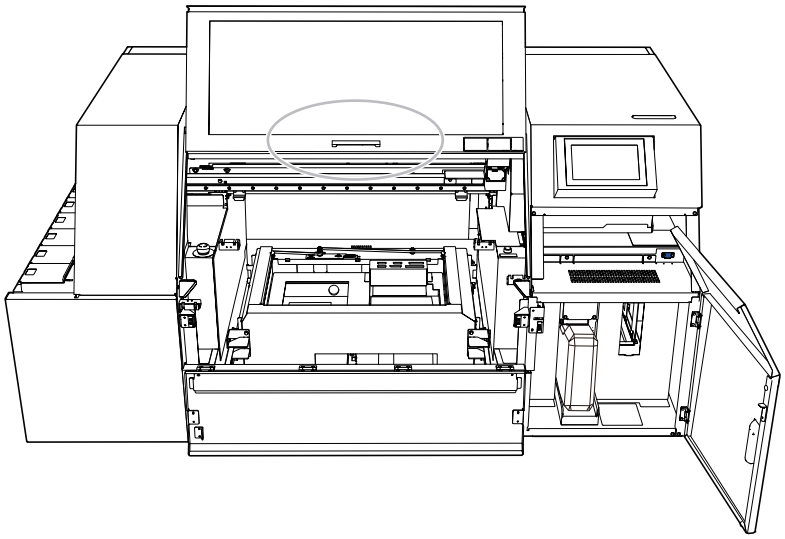
Procedure

1. Open the front cover, under cover, and maintenance cover.

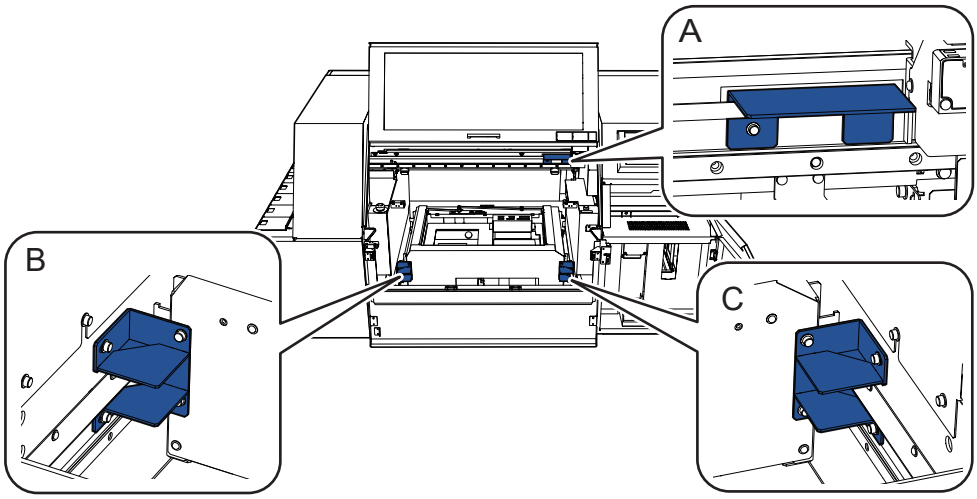
MEMO

Be sure to hold the handle of the front cover and keep holding it until the cover is completely opened or closed.

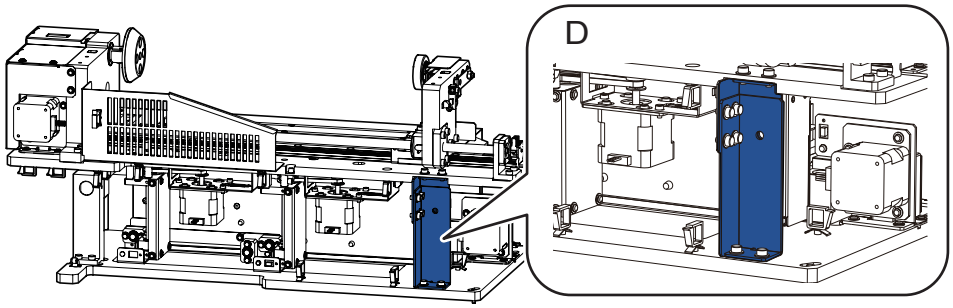
If you do not open and close the front cover gently, it may break or you may be injured.



2. Using a hexagonal wrench, remove retainers A, B, C.



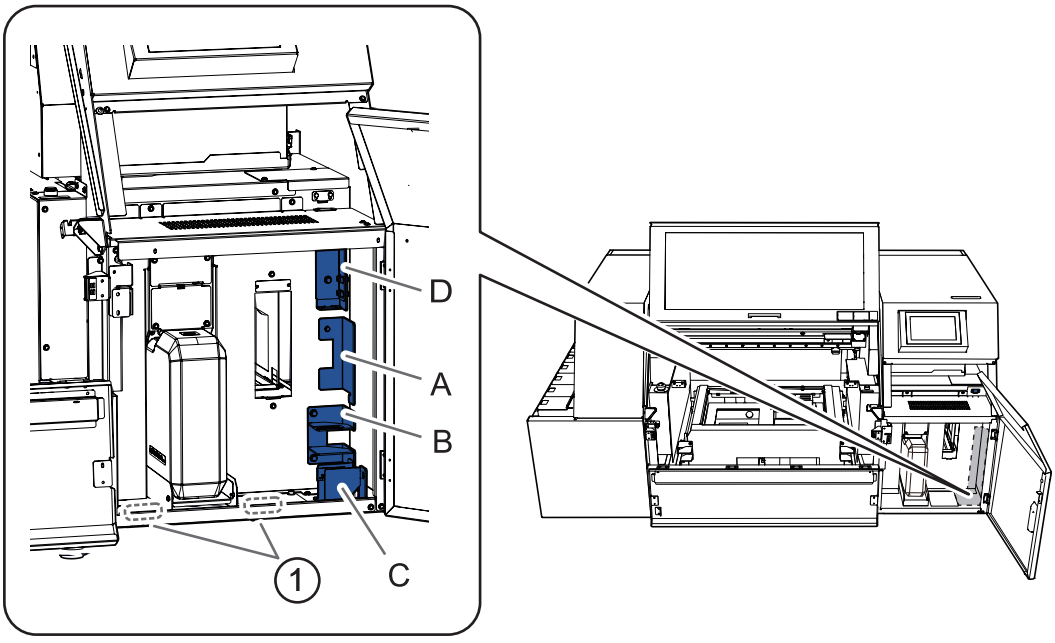
3. **Remove retainer D of the rotary device.**



4. **Install retainers A, B, C, and D, which you have removed, at the positions indicated in the figure below.**
Use the bolts removed in step 2.

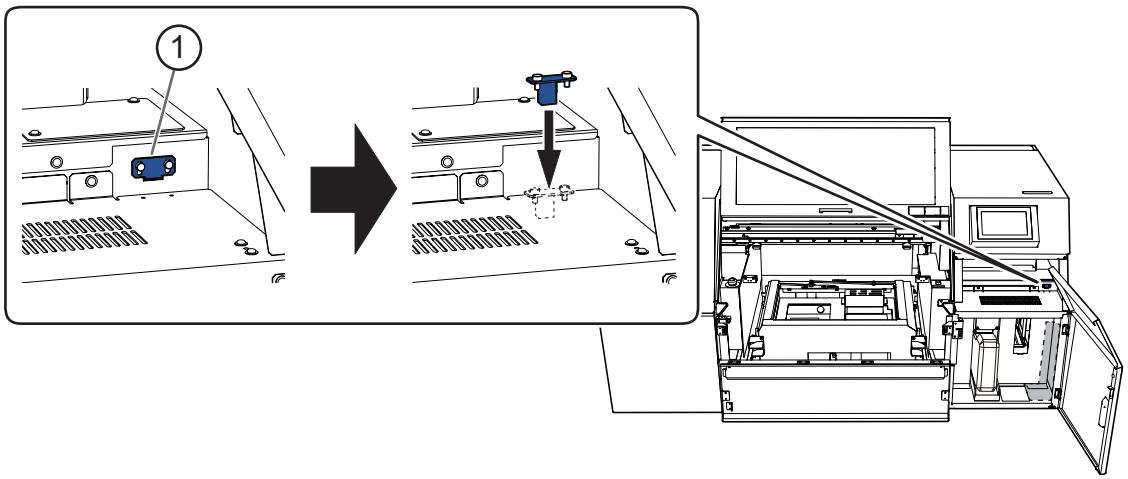
MEMO

To prevent the loss of the screws that are not being used, store them in the screw holder (①).



5. **Remove retainer E and install it with different orientation.**

Rotate retainer E (①) by 90° and reverse it. Then install it so that the projection on retainer E fits into the gap in the machine.



6. **Close the maintenance cover.**

Attaching the Rotary Device

⚠ CAUTION

Leave this work to a suitably qualified worker.

This procedure includes work near sources of electrical danger and complex assembly work. Incorrect work may result in injury and mechanical malfunction.

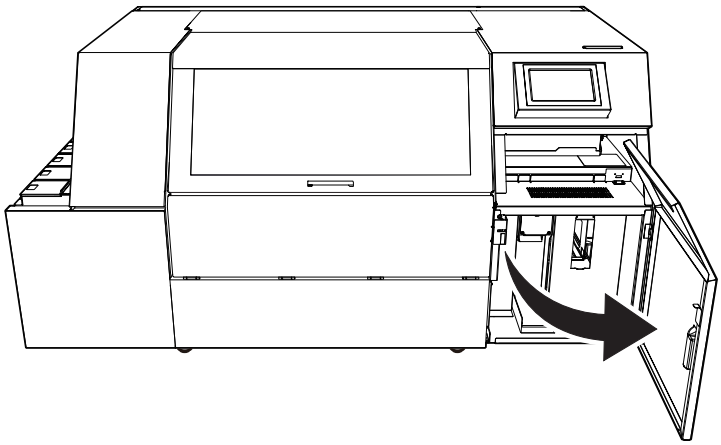
Procedure

1. Attach the rotary device.
2. Attach the light shield cover.
3. Close the front cover and under cover.

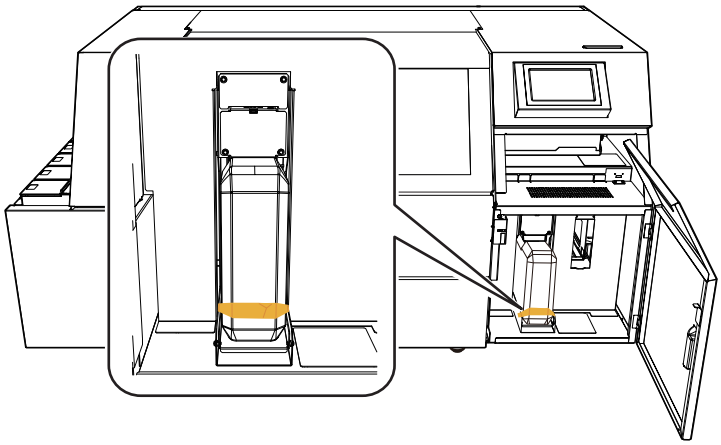
Installing the Drain Bottle

Procedure

1. Open the maintenance cover.



2. Remove the retaining tape.



3. Close the maintenance cover.

Connecting the Cables

⚠ WARNING

Perform this task with all power switches left switched off.
Otherwise sudden movement of the machine may cause injury.

⚠ WARNING

Connect to an electrical outlet that complies with this machine's ratings (for voltage, frequency, and current).
Incorrect voltage or insufficient current may cause fire or electrical shock.

⚠ WARNING

Handle the power cord, plug, and electrical outlet correctly and with care. Never use any article that is damaged.
Using a damaged article may result in fire or electrical shock.

⚠ WARNING

When using an extension cord or power strip, use one that adequately satisfies the machine's ratings (for voltage, frequency, and current).
Use of multiple electrical loads on a single electrical outlet or of a lengthy extension cord may cause fire.

Procedure

1. **Connect both the power cord and the Ethernet cable (commercially available).**
   - The recommended Ethernet and Ethernet cable are as follows.
     - Ethernet: 1000BASE-T
     - Ethernet cable: Category 5 or higher
   - Use a power plug connector if the electrical outlet is a two-prong outlet.

   ⚠ WARNING

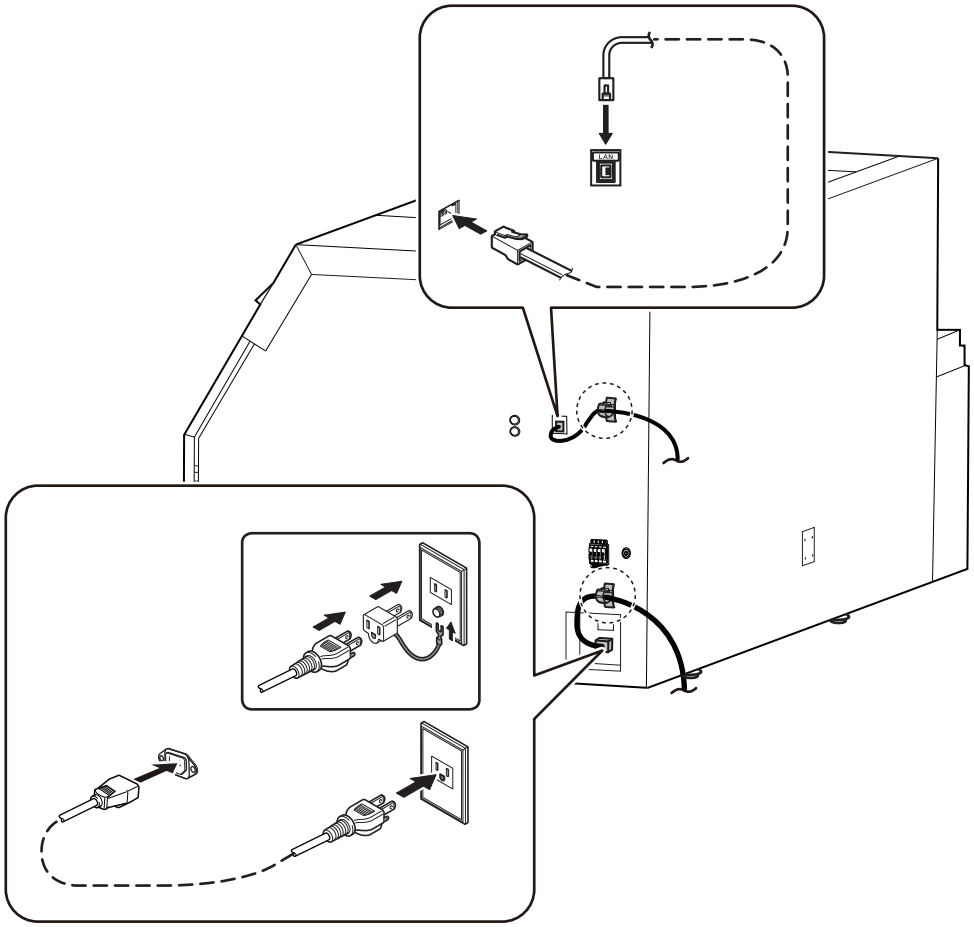
   Connect this machine to an electrical outlet. Never connect this machine directly to a power distribution panel or other such fixed wiring equipment.
   Doing so increases the risk of fire or electrical shock.

   ⚠ WARNING

   Connect to ground.
   This can prevent fire or electrical shock due to current leakage in the event of malfunction.

2. **Attaching the Cable Clamps**

3. **Use clamps to secure the power cord and Ethernet cable.**



Preparing the Cleaning Liquid

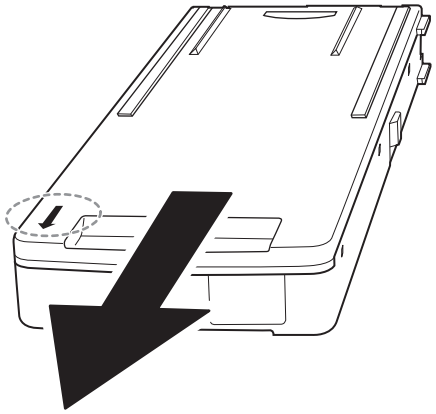
Prepare the cleaning liquid pouch, then set the pouch in the cleaning cartridge.

IMPORTANT

- Be sure to use a new cleaning liquid pouch.
- Never, under any circumstances, use anything other than the specified type of cleaning liquid.
- The cleaning liquid pouch must be purchased separately. Contact your authorized dealer or visit our website (https://www.rolanddg.com/).
- Cleaning cartridges are consumable items. To purchase consumable items, contact your authorized Roland DG Corporation dealer or visit our website (https://www.rolanddg.com/).

Procedure

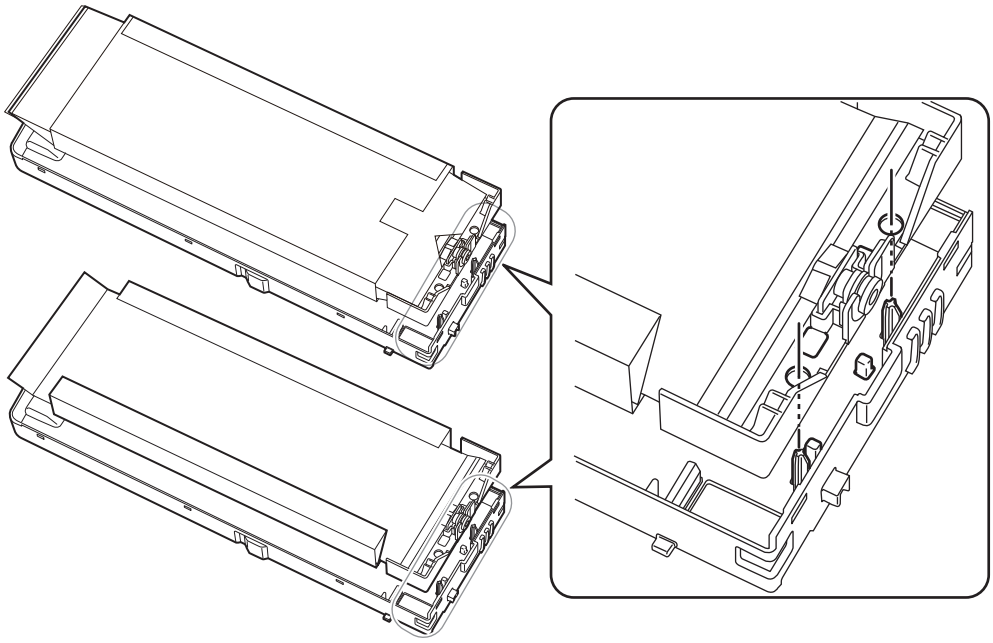
1. **Remove the cover of the cleaning cartridge.**
   a. Keep the side with the arrow mark face up.
   b. Remove the cover by sliding it in the direction indicated by the arrow.



2. **Set the cleaning liquid pouch into the cartridge case.**

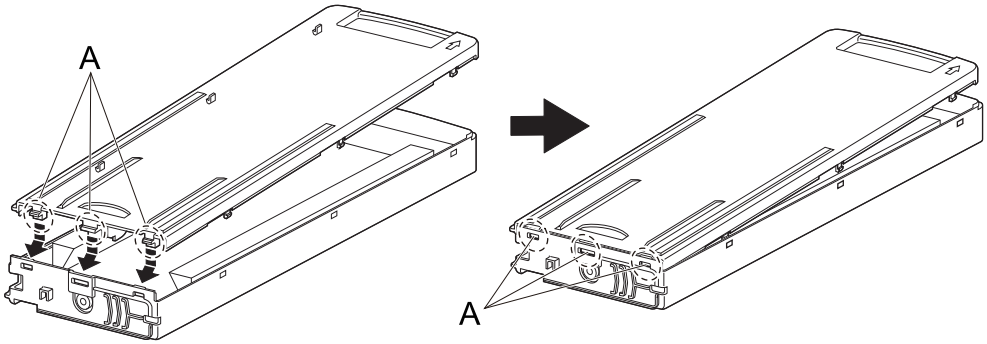
MEMO

To set the pouch in the correct position, pass the protrusions on the cartridge case through the holes in the pouch.



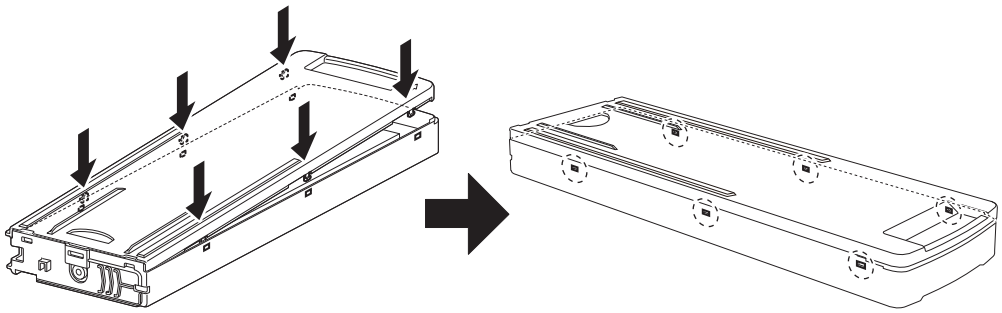
3. Attach the cover to the cartridge case.

a. Insert the protrusions (A) at the back of the cover into the holes in the cartridge case.



b. Push the cover to fit its hooks into the holes in the cartridge case.

There are hooks in six locations. Check that all the hooks are seated in the holes and that the cover does not come loose from the cartridge case.

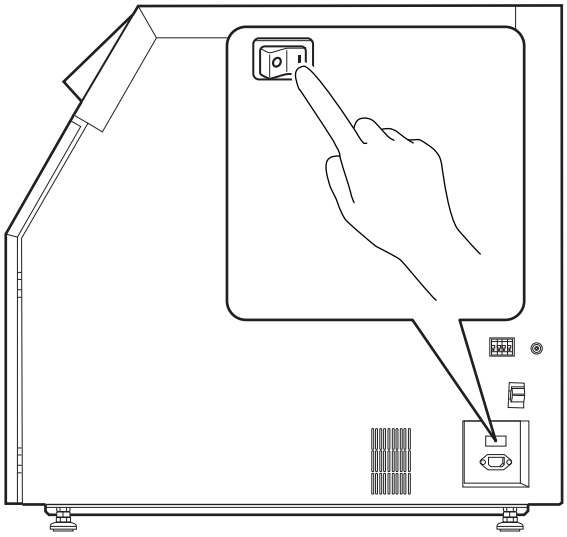


Initial Settings and Ink Filling

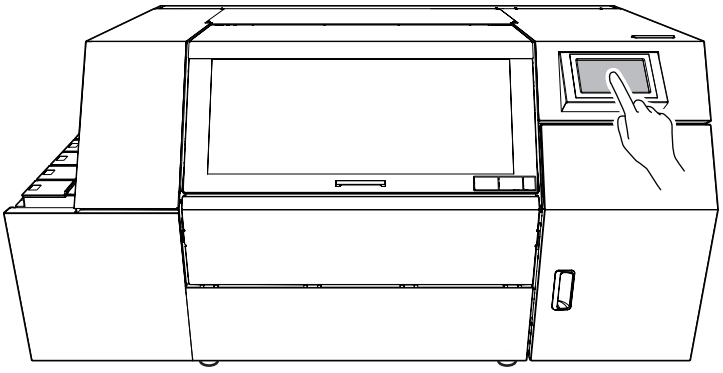
1. Configuring the Initial Settings

Procedure

1. **Turn on the main power switch.**



2. **Tap the operation panel.**
   The operation panel turns on, and the [**Tap to display the screen.**] screen appears.



3. **Tap the operation panel within 10 seconds of the [Tap to display the screen.] screen appearing.**
   The sub power turns on, and the [**Language**] screen appears.

4. **Tap > , and then select the language.**

> MEMO
>
> Default setting: [**English**]

5. **Tap [OK].**

6. **Tap [Save].**

7. The [Units] screen appears. Set the [Length] and [Temperature].

MEMO

Default setting

- [**Length**]: mm
- [**Temperature**]: °C

8. Tap [Save].

2. Select the Ink Type and Set the Cleaning Liquid in Its Slot

Procedure

1. **Tap [Execute].**

2. **Perform [Manual Cleaning during Ink Filling].**

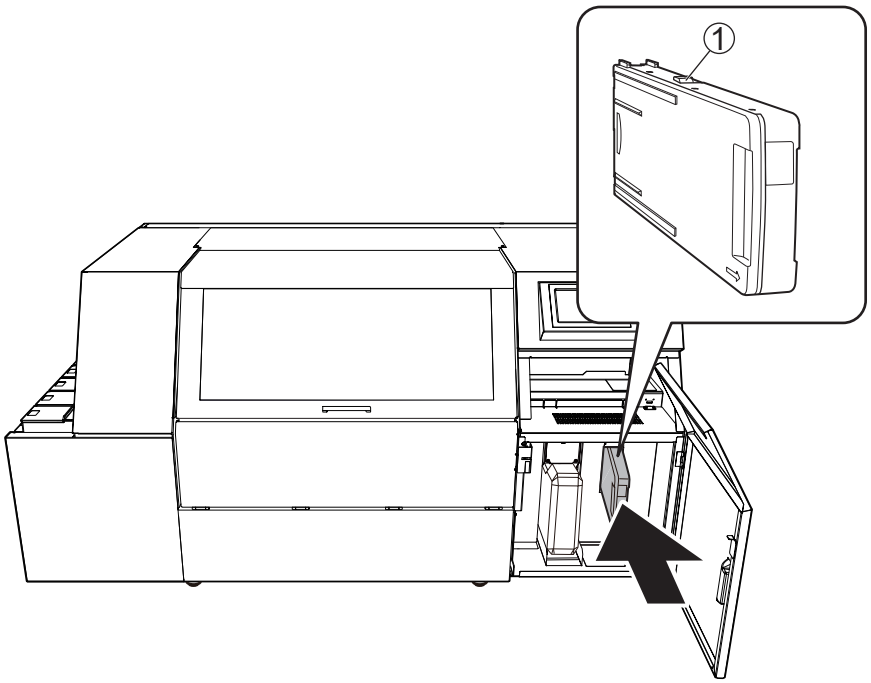
   IMPORTANT

   Manual cleaning during filling the machine with ink must be performed by a suitably qualified worker. Never attempt to perform this work yourself.

3. **Open the maintenance cover.**

4. **Set the cleaning cartridge in the cleaning liquid slot.**

   Orient the cartridge so its protrusion (①) is face up, and then insert the cartridge as far as it will go, ensuring that the cartridge remains level.



5. **Tap [Finish All].**

6. **Close the maintenance cover.**

3. Filling the Machine with Ink

Insert the ink bottle into the ink tank and fill it with ink.

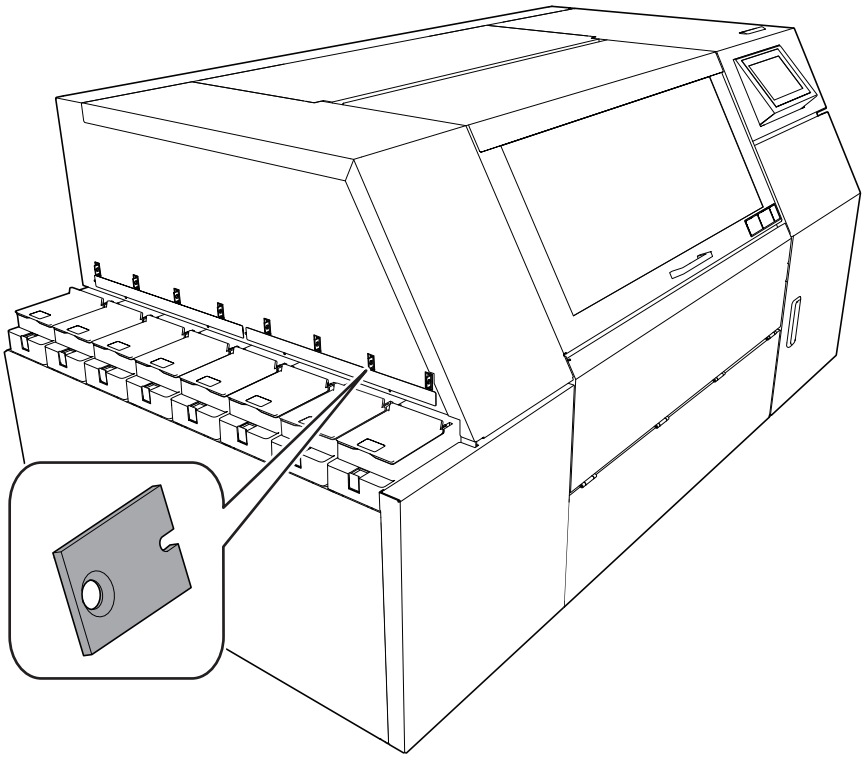
IMPORTANT

- Be sure to use a new ink bottle.
- Never under any circumstances use anything other than the specified type of ink bottle.
- The ink bottles must be purchased separately. Contact your authorized dealer or visit our website (https://www.rolanddg.com/).

Procedure

1. **Remove the ink bottle and ink ICs from the ink bottle box.**

2. **Insert an ink IC into each slot.**

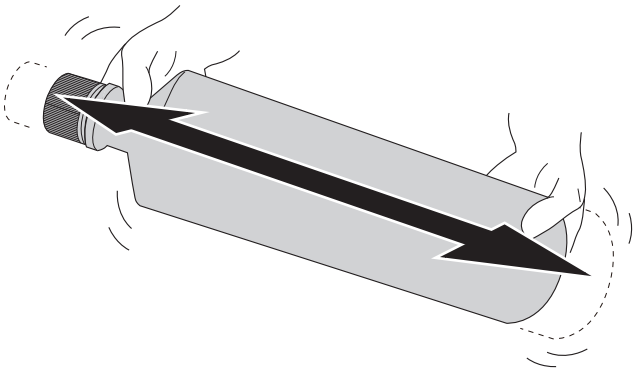


3. **Before inserting the ink bottles, shake all ink bottles 50 times (about 20 seconds).**

   The precipitation of the ingredients in the ink disables printing in normal color. So that the ink mixes well, turn the ink bottle so it is horizontal and shake it left/right.

   IMPORTANT

   Firmly hold the ink bottle so that you do not drop it. If the ink bottle falls, it may cause damage or printer malfunctions.



4. **Open the ink bottle lid.**

Do not remove the sealing attached to the ink bottle pouring port. The properties of UV ink cause it to harden when exposed to light. Using hardened ink may cause machine malfunction.

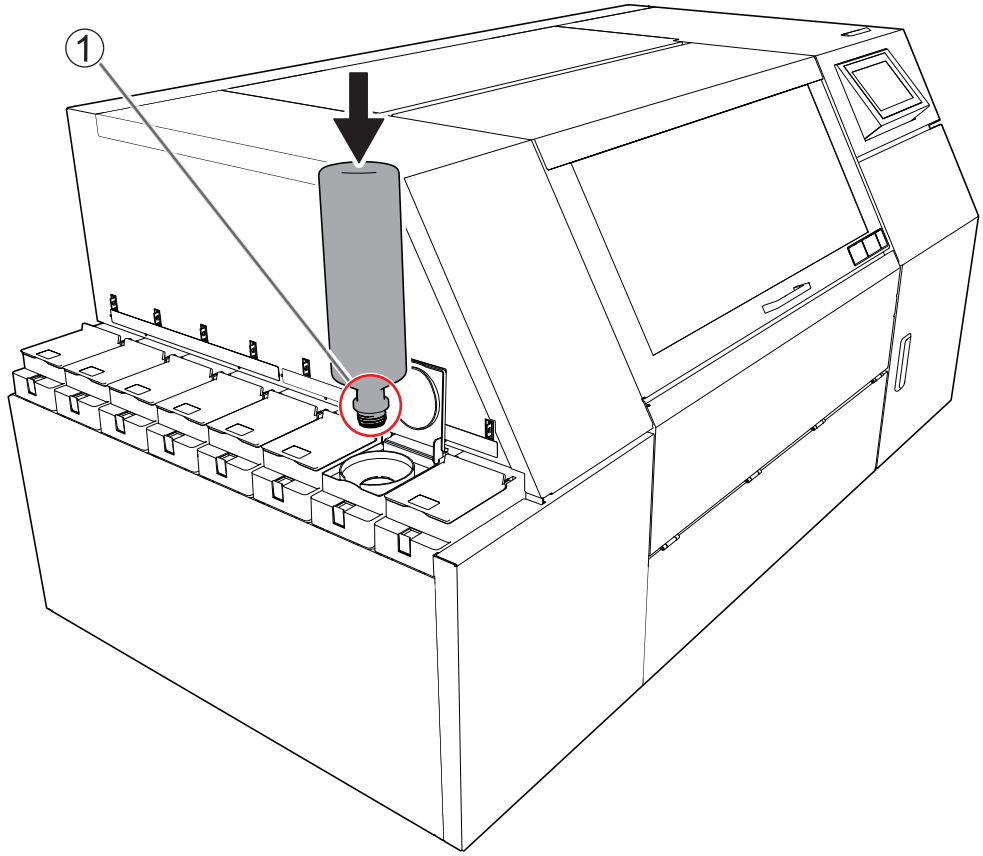
5. **Open the ink tank lid.**

6. **Insert the ink bottle into the ink tank.**

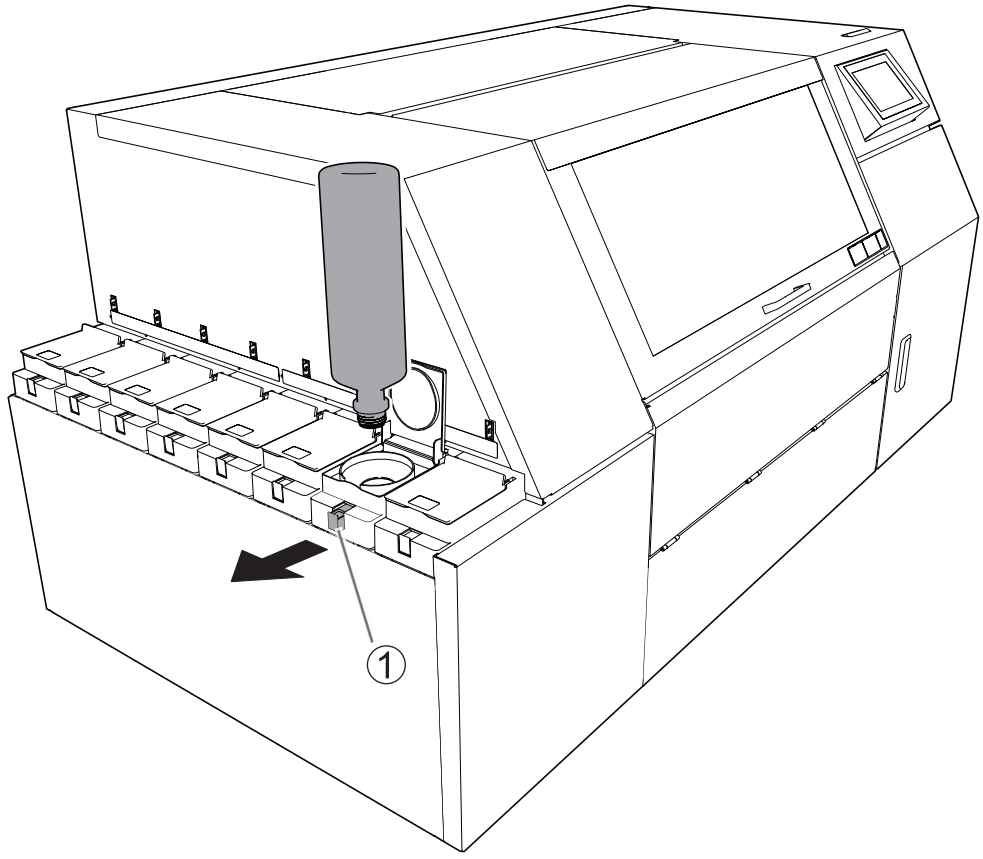
Place the ink bottle pouring port (①) against the projection on the ink tank and press it all the way in. The sealing is broken and ink flows into the ink tank.

IMPORTANT

- Ink labels indicating the colors are affixed to the machine. Insert each ink bottle into the slot whose label matches the color of the ink in the bottle. Inserting an ink bottle of the wrong color may cause malfunction. Be careful not to insert the wrong ink bottle. If you insert an incorrect ink bottle by mistake, contact your authorized dealer.
- Do not pull the ink bottle out while it is filling the tank with ink. Several minutes will be required until all ink in the ink bottle has flowed into the ink tank. If the ink bottle is pulled out before filling is completed, ink will spill. Therefore wait without touching the ink bottle until the panel display changes.



7. **After all the ink in the bottle flows into the ink tank, remove the ink bottle while keeping the lock (①) released.**



8. **Immediately turn the ink bottle so the pouring port faces up.**
   If ink remaining in the bottle drips out, wipe it away immediately.

9. **Close the ink tank lid.**

10. **After pouring ink into all the ink tanks, tap [OK].**

2. Configuring the Computer's Network Settings

The IP address of this machine can be assigned automatically from a DHCP server.

If there is a DHCP server on your local network, no configuration of special settings is required.

Check that [**Obtain an IP address automatically**] is set within the network settings for the computer being used.

MEMO

To use DHCP automatic IP assignment, the computer and the machine must be connected to the same network.

Refer to the information below to use the machine with a fixed (unchanging) IP address.

Operating the Machine with a Fixed IP Address(P. 32)

For information on how to configure the settings when not connected to the same network, refer to the following.

Operating the Computer and the Machine with Fixed IP Addresses(P. 34)

Viewing the Network Settings

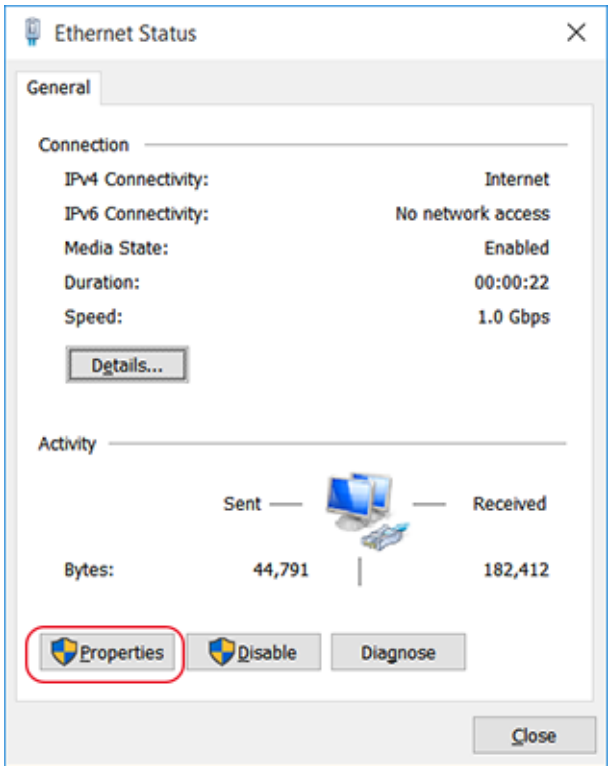
Windows

The procedure introduced here applies to the following Windows version. Even with the same version, the operation steps, button names, and window titles may differ depending on the OS build.

- Windows 11: Version 24H2

Procedure

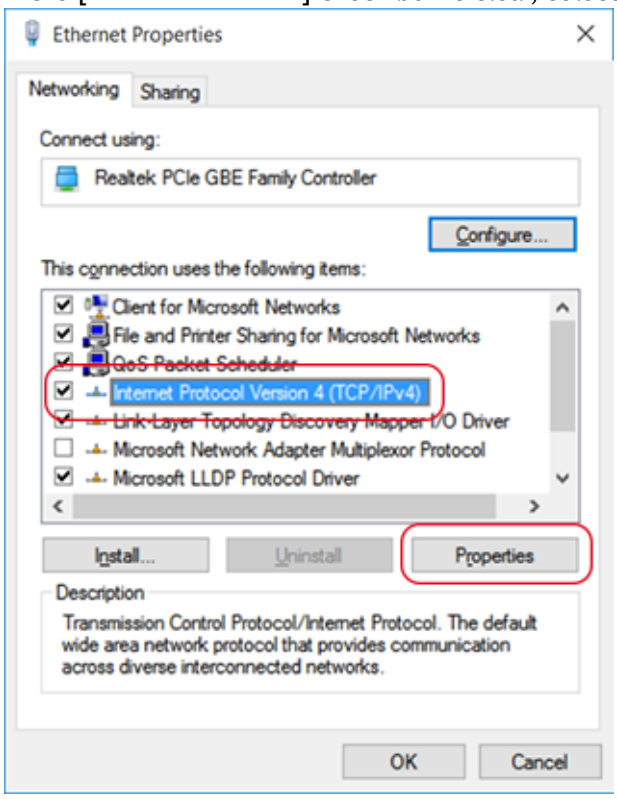
1. **Log on to Windows as the [Administrator] or a member of the [Administrators] group.**
2. **Open Control Panel.**
   Search for "Control Panel" from the taskbar.
3. **Click [Network and Sharing Center].**
4. **Click [Ethernet] or [Wi-Fi].**
5. **Click [Properties].**
   If a [**User Account Control**] window appears, click [**Continue**].



The [**Ethernet Properties**] or [**Wi-Fi Properties**] window appears.

6. **Select [Internet Protocol Version 4 (TCP/IPv4)], and then click [Properties].**

   If the [**Internet Protocol**] check box is clear, select it.



7. **Confirm that [Obtain an IP address automatically] is checked.**

   If it is not checked, click the box to check it.

8. Click [OK].

9. Click [Close] in each window.

This completes the network settings check. Proceed to
P. 40 Software Setup
.

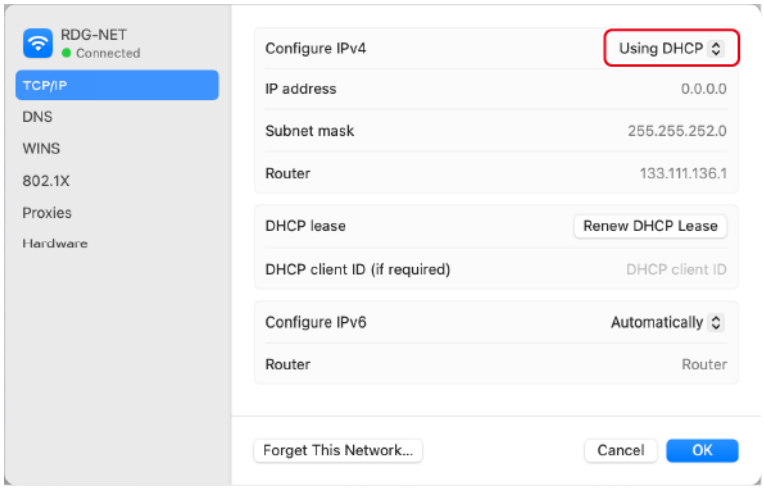
Mac

The procedure introduced here applies to the following Mac version. Even with the same version, the operation steps, button names, and window titles may differ depending on the OS build.

- Mac: macOS 15.2

Procedure

1. **Log on to the Mac as the [Administrator].**
2. **From the Apple menu, click [System Settings...].**
3. **Click [Network]>[Wi-Fi] or the name of the network (when using Ethernet).**
4. **Click [Details...].**
5. **Click [TCP/IP].**
6. **Make sure that [Using DHCP] is selected under [Configure IPv4].**
   If **[Manually]** is selected, change it to **[Using DHCP]**.



7. **Click [OK].**

This completes the network settings check. Proceed to 3. Software Setup(P. 40).

Operating the Machine with a Fixed IP Address

This section explains how to assign a fixed (unchanging) IP address to the machine. Using a fixed IP address clearly identifies the machine's role within the network and makes operation and management easier.

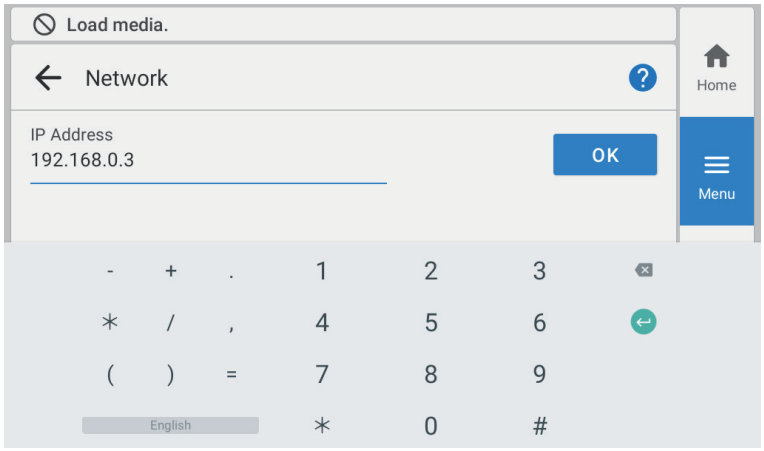
IMPORTANT

In an environment where the printer is connected to multiple network devices and the Internet, inappropriate settings will have a large effect on the entire network. For detailed information about the settings, consult your network administrator.

Procedure

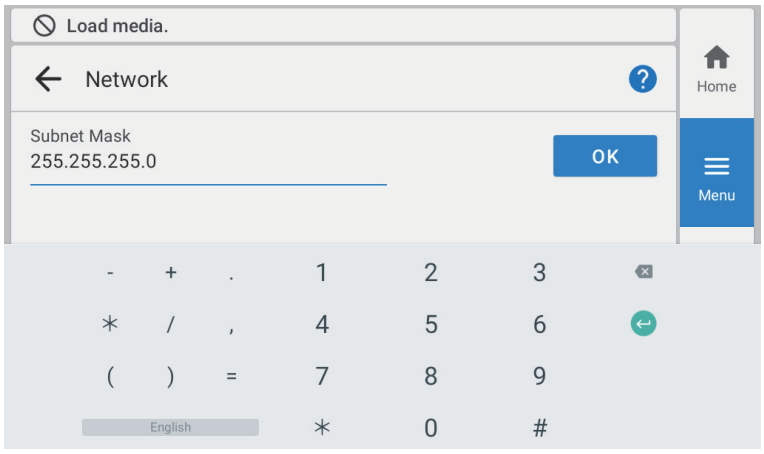
1. **Tap** .
2. **Tap [System Information]>[Network].**
3. **Tap [Obtain IP Address Automatically] to set it to [Disable].**
4. **Tap to the right of [IP Address].**

   The numeric value input screen appears.



5. **Enter the IP address.**
6. **Tap [OK].**
7. **Tap to the right of [Subnet Mask].**

   The numeric value input screen appears.

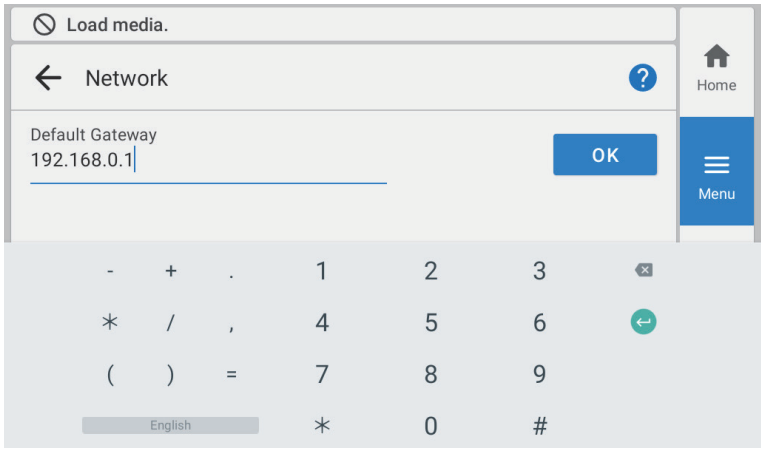


8. **Enter the subnet mask.**

9. **Tap [OK].**

10. **Tap to the right of [Default Gateway].**

    The numeric value input screen appears.



11. **Enter the default gateway.**

12. **Tap [OK].**

13. **Tap [Save].**

14. **Tap .**

    The home screen appears.

This completes the setting of a fixed IP address. Go back to the home screen. Then, proceed to 3. Software Setup(P. 40).

Operating the Computer and the Machine with Fixed IP Addresses

This section explains how to configure the settings when the computer and the machine are not connected to the same network.

This allows easier management with a dedicated printing network and helps prevent printing traffic from affecting communication on the main business network.

Configuring the Network Settings on the Machine

This section explains how to assign a fixed (unchanging) IP address to the machine. Using a fixed IP address clearly identifies the machine's role within the network and makes operation and management easier.

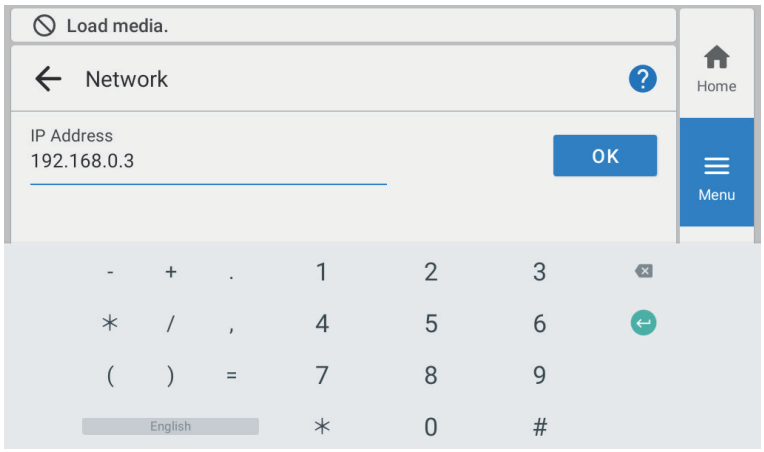
IMPORTANT

In an environment where the printer is connected to multiple network devices and the Internet, inappropriate settings will have a large effect on the entire network. For detailed information about the settings, consult your network administrator.

Procedure

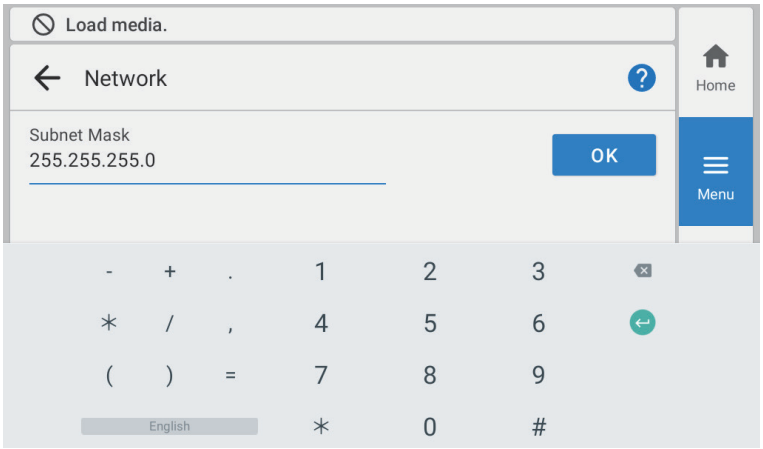
1. **Tap ☰.**
2. **Tap [System Information]>[Network].**
3. **Tap [Obtain IP Address Automatically] to set it to [Disable].**
4. **Tap ✎ to the right of [IP Address].**

   The numeric value input screen appears.



5. **Enter the IP address.**
6. **Tap [OK].**
7. **Tap ✎ to the right of [Subnet Mask].**

   The numeric value input screen appears.

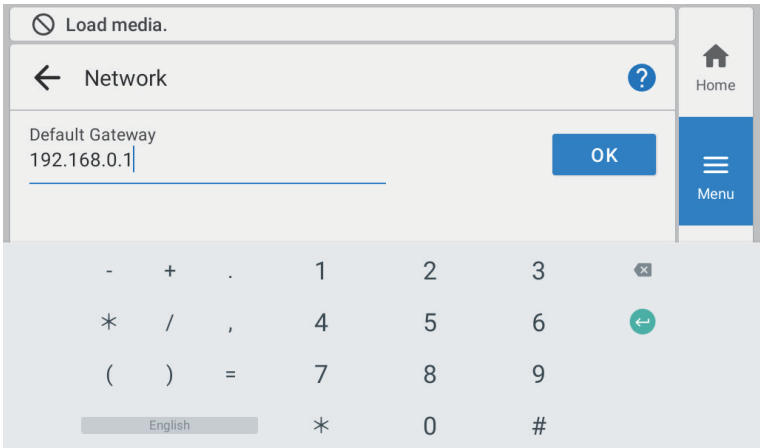


8. **Enter the subnet mask.**

9. **Tap [OK].**

10. **Tap to the right of [Default Gateway].**

    The numeric value input screen appears.



11. **Enter the default gateway.**

12. **Tap [OK].**

13. **Tap [Save].**

14. **Tap .**

    The home screen appears.

This completes configuration of the network settings on the machine.

For information on configuring the computer's network settings, refer to the following.

- For Windows

  Setting the Computer's Network (Windows)(P. 36)
- For Mac

  Setting the Computer's Network (Mac)(P. 39)

Setting the Computer's Network (Windows)

Use the information you have prepared through discussions with the network administrator to set the computer's network. If you have already set the network, the settings here are not necessary.

IMPORTANT

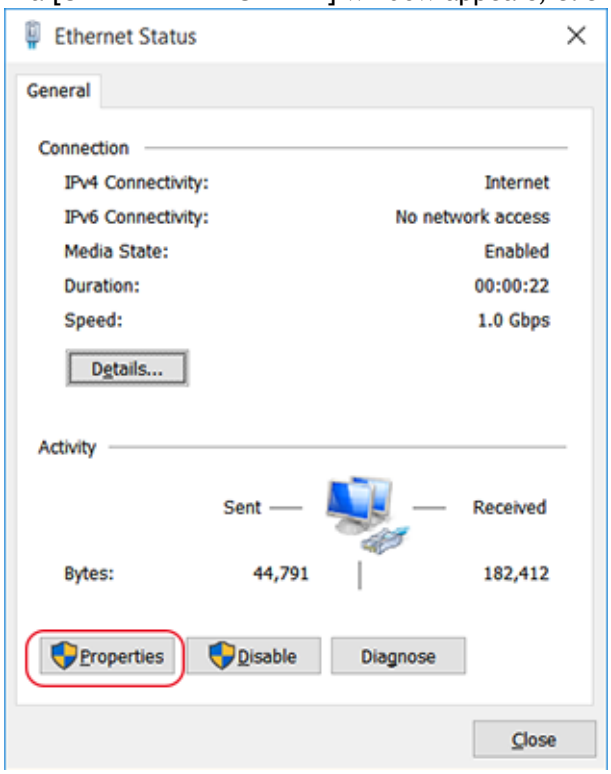
In an environment where the computer being used is connected to multiple network devices and the Internet, inappropriate settings will have a large effect on the entire network. For detailed information about the settings, consult your network administrator.

The procedure introduced here applies to the following Windows version. Even with the same version, the operation steps, button names, and window titles may differ depending on the OS build.

- Windows 11: Version 24H2

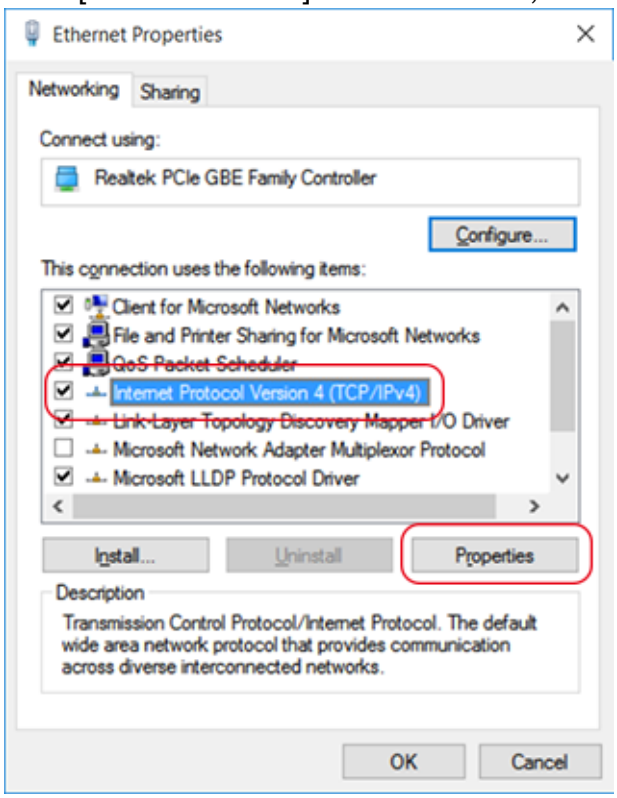
Procedure

1. **Log on to Windows as the [Administrator] or a member of the [Administrators] group.**
2. **Open Control Panel.**
   Search for "Control Panel" from the taskbar.
3. **Click [Network and Sharing Center].**
4. **Click [Ethernet] or [Wi-Fi].**
5. **Click [Properties].**
   If a [**User Account Control**] window appears, click [**Continue**].



   The [**Ethernet Properties**] or [**Wi-Fi Properties**] window appears.
6. **Select [Internet Protocol Version 4 (TCP/IPv4)], and then click [Properties].**

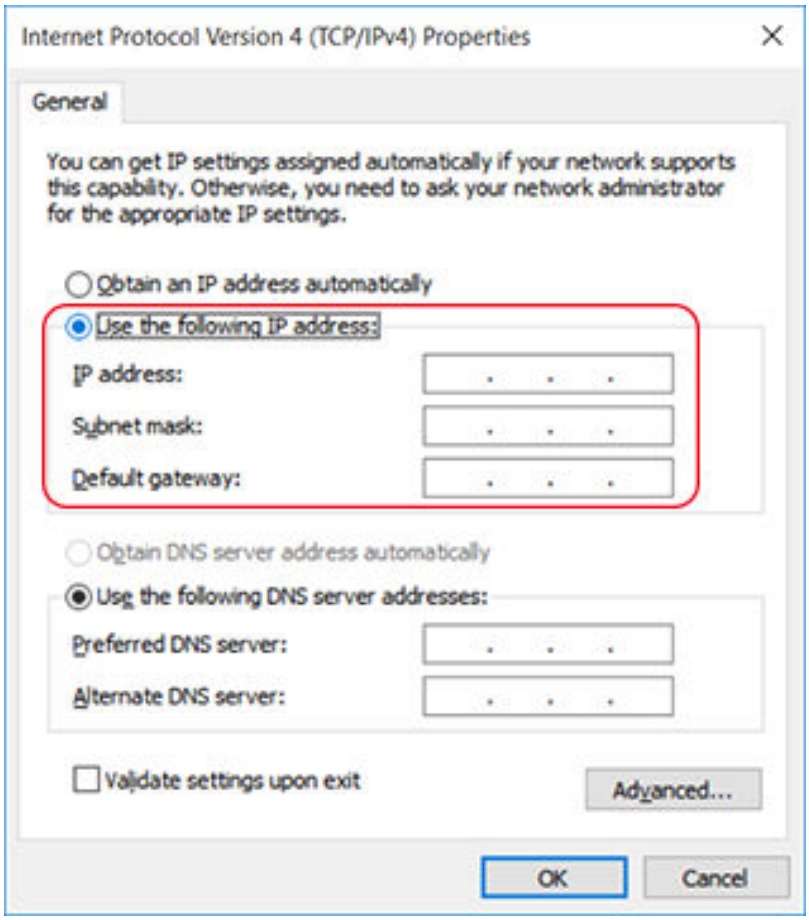
If the **[Internet Protocol]** check box is clear, select it.



7. Configure the following settings.

a. Click **[Use the following IP address]**.

b. Enter the **[IP Address]**, **[Subnet Mask]**, and **[Default Gateway]**.



8. Click [OK].

9. Click [Close] in each window.

This completes configuration of the network settings. Proceed to 3. Software Setup(P. 40).

Setting the Computer's Network (Mac)

Use the information you have prepared through discussions with the network administrator to set the computer's network. If you have already set the network, the settings here are not necessary.

IMPORTANT

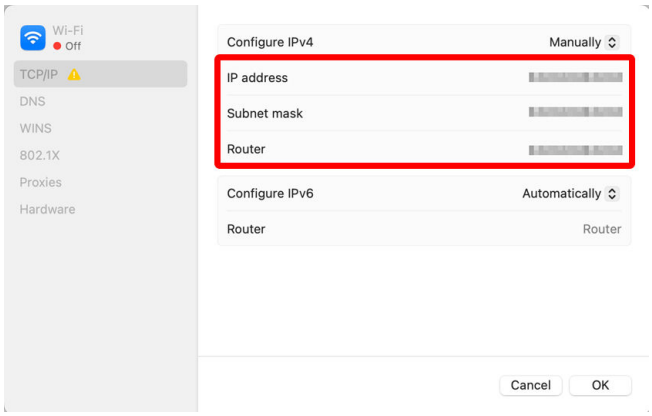
In an environment where the computer being used is connected to multiple network devices and the Internet, inappropriate settings will have a large effect on the entire network. For detailed information about the settings, consult your network administrator.

The procedure introduced here applies to the following Mac version. Even with the same version, the operation steps, button names, and window titles may differ depending on the OS build.

- Mac: macOS 15.2

Procedure

1. **Log on to the Mac as the [Administrator].**
2. **From the Apple menu, click [System Settings...].**
3. **Click [Network]>[Wi-Fi] or the name of the network (when using Ethernet).**
4. **Click [Details...].**
5. **Click [TCP/IP].**
6. **Configure the following settings.**
   (1) **Select [Manually] for [Configure IPv4].**
   (2) **Enter the [IP address], [Subnet mask], and [Router].**



7. **Click [OK].**

This completes configuration of the network settings. Proceed to 3. Software Setup(P. 40).

3. Software Setup

IMPORTANT

A connection to the Internet is required to download and install the software.

Step 1: Creating a Roland DG Connect Account

If you already have a Roland DG Connect ID, you do not need to create an account. Proceed to Step 2: Downloading and Installing Roland DG Connect Hub.

Procedure

1. **Start the computer.**

2. **Access the following website.**

   https://connect.rolanddg.com/

3. **Click [Sign Up], and then create a Roland DG Connect account.**

   Create an account according to the information in the Master Initial Setting Guide.

   https://support.rolanddg.com/hc/articles/43642210630297

   MEMO

   You can also use the ID that you have created with [**Sign Up**] in Roland DG Connect with [**Sign In**] in Roland DG Connect Hub.

Step 2: Downloading and Installing Roland DG Connect Hub

Procedure

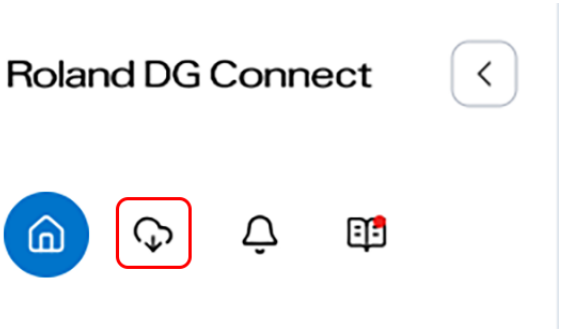
1. **Log in to Roland DG Connect.**

   https://connect.rolanddg.com/

   MEMO

   If you have not closed the page displayed after you created a Roland DG Connect account, you do not need to log in again. Proceed to Step 2.

2. **Click .**



3. **Download Roland DG Connect Hub.**

   There is a Windows version and a Mac version of Roland DG Connect Hub. Download the version that matches the OS of your computer.

4. **After downloading Roland DG Connect Hub, install it.**

   Follow the on-screen instructions to install Roland DG Connect Hub.

Step 3: Signing in to Roland DG Connect Hub

Start Roland DG Connect Hub and sign in.

If you select the [**Launch Roland DG Connect Hub**] checkbox in the Roland DG Connect Hub setup wizard, Roland DG Connect Hub will start automatically after setup finishes.

Use the ID you created in Step 1: Creating a Roland DG Connect Account(P. 40) to sign in to Roland DG Connect.

Step 4: Registering the Machine to Roland DG Connect Hub

Refer to the procedure below to register the printer to Connect Hub.
https://support.rolanddg.com/hc/articles/44190367491481

Step 5: Installing VersaWorks from Roland DG Connect Hub

Use Roland DG Connect Hub to install VersaWorks.

Procedure

1. **Start [Roland DG Connect Hub].**
   - Windows
     Click the [**Roland DG Connect Hub**] icon in the notification area.
   - Mac
     Click the [**Roland DG Connect Hub**] icon on the Dock.

   IMPORTANT

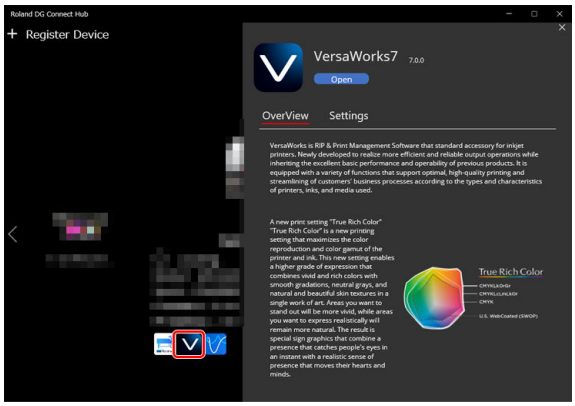
   When using Windows, if you have cleared the [**Launch Roland DG Connect Hub**] checkbox in the Roland DG Connect Hub setup wizard, start the software from the [**Start**] menu after setup finishes.

2. **In the main window, select the machine to use.**

   MEMO

   If the printer to register cannot be found, see the "Roland DG Connect Help."
   https://support.rolanddg.com/hc/en-us/categories/6469527154585-Roland-DG-Connect

3. **Click** .
   The sidebar is displayed on the right side of the window.



4. **Click [Install].**
   After installation completes, click to start VersaWorks.

Step 6: Configuring VersaWorks Settings

For information on how to connect the printer after installing VersaWorks, see the VersaWorks Installation Guide.

Installation of Ventilating Equipment

Ventilating Equipment 47

Ventilating Equipment

In preparing ventilating devices, please note the following points.

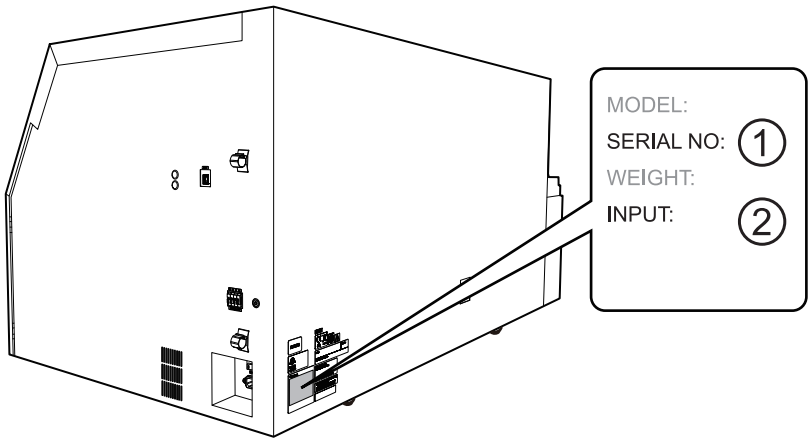
- You will be required to use the ventilating devices recommended by Roland DG Corporation. For the details of the recommended products, contact your authorized dealer.
- You will need a hose to connect the ventilating equipment and this machine.

Appendix

Location of the Power Rating and Serial Number Label 49

Location of the Power Rating and Serial Number Label

Right Side



①	Serial number This number is required when you seek maintenance, servicing, or support. Never peel off the label.
②	Power rating Use an electrical outlet that meets the requirements for voltage, frequency, and amperage given here.


Roland