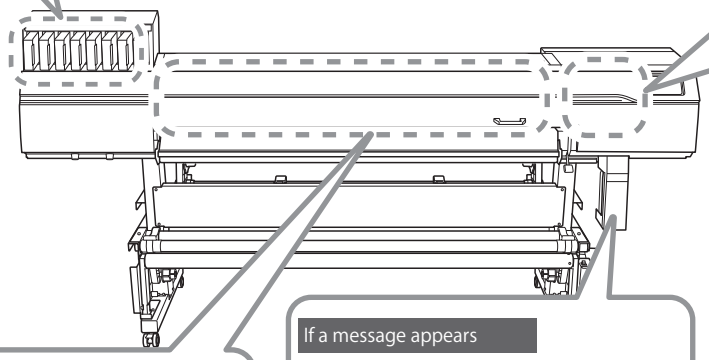
MG2-640/MG2-300

Roland

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.



Before daily operations

Ink mixing (white ink)

Remove just the ink cartridge for the white ink, shake the ink cartridge 50 times (about 20 seconds), and then reinsert this ink cartridge.

After daily operations

Cleaning the machine

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=zpr1604452542078

If a message appears

Disposing of discharged fluid

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=waq1604452672334

Before daily operations

Print head check

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=mjt1604451541768

If a message appears

Cleaning around the printheads

(manual cleaning)

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=egx1703141276165

Cleaning the UV-LED devices

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=ddl1770948586372

Information on other maintenance items is also available on the Internet.

https://downloadcenter.rolanddg.com/contents/manuals/MG2-640_USE_EN/index.html?id=cos1604452482830

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R1-260511

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