

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Item	Corresponding page
Before daily operations	Maintenance of ink cartridges	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=wdr1604452483618
	Cleaning of the print heads	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=fur1604452485175
During and after daily operations	Cleaning the machine	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=zpr1604452542078
	Manual Cleaning Method	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=fdp1604452674385
If the discharged fluid disposal message appears	Disposing of discharged fluid	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=waq1604452672334
Once a month	Cleaning the UV-LED device	 https://downloadcenter.rolanddg.com/contents/manuals/MG-640_USE_EN/index.html?id=oaz1604452567661

Information on other maintenance items is also available on the Internet.



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