VersaOBJECT
LO-640-F3 / LO-300-F2

Roland

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Item	Corresponding page
Before daily operations	Preparations before daily operations • Manual cleaning • Print head check	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=wtb1703555816193
	Ink mixing (white ink)	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=kpn1604451505895
After daily operations	Cleaning the machine	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=zpr1604452542078
If a message appears	Cleaning around the printheads (manual cleaning)	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=pfb1596440280889
If the discharged fluid disposal message appears	Disposing of discharged fluid	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=waq1604452672334
Once a month	Cleaning the UV-LED devices	https://downloadcenter.rolanddg.com/contents/manuals/LO-640_USE_EN/index.html?id=xiq1604452896014

Information on other maintenance items is also available on the Internet.

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