

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Item	Corresponding page
Before daily operations	Print head check	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/ufe1656048748430.html
	Ink mixing (white ink)	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/wep1643589797210.html
After daily operations	Cleaning the machine - Media path - Knife carriage roller	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/zpr1604452542078.html
If a message appears	Cleaning around the print heads (manual cleaning)	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/rof1627273508695.html
When the discharged fluid is ready to overflow	Disposing of discharged fluid	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/waq1604452672334.html
Once a month	Cleaning the UV-LED devices	 https://downloadcenter.rolanddg.com/contents/manuals/LG-640_USE_EN/xiq1604452896014.html

Information on other maintenance items is also available on the Internet.

