

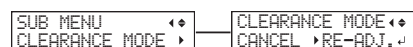
Notification of Operation Menu Additions and Specification Changes

In order to improve the print quality and operability, we have added items to the operation menu and changed some of the operation menu specifications. This is a notification of these additions and changes.

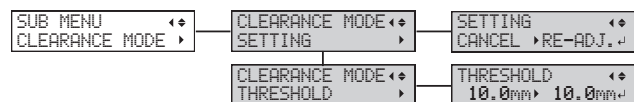
1 : [CLEARANCE MODE] Menu Changes and Setting Item Additions

The setting item "THRESHOLD" has been added to the "CLEARANCE MODE" menu. Consequently, the layer of the conventional "CANCEL/RE-ADJ." selection screen of the "CLEARANCE MODE" menu has changed.

Before change)



After change)



Master Guide	
Model	Affected page
LEF-12	P.38
LEF-12i	P.38
LEF-20	P.20
LEF-200	P.21
LEF-300	P.27

"THRESHOLD" Description

You can set the maximum value (the threshold) to use when automatically adjusting the height of the table during printing. This setting is only enabled when "CLEARANCE MODE" is set to "RE-ADJ." The greater the distance between the print surface and the print head, the greater the trend for the printing image quality to drop. Therefore, it is beneficial to minimize the adjustment width.

Keep the following points in mind when determining the setting value.

- Consider the effect on the printing image quality in order to obtain satisfactory image quality.
- The variation in height across the entire print surface (not the print target area but including parts that will not be printed)

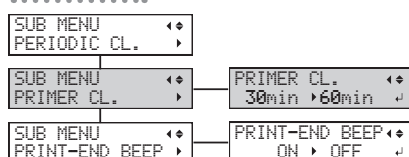
Default setting: 10.0 mm

Setting range: 0.5 mm to 10.0 mm (LEF-12/12i), 0.1 mm to 10.0 mm (LEF-20/200/300)

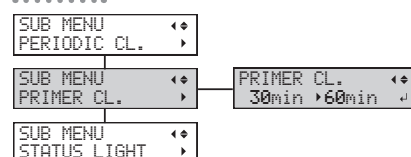
2 : Addition of the [PRIMER CL.] Menu

- * This menu is only designed for the case in which primer is used with the LEF-20, LEF-200, or LEF-300.

LEF-20/200



LEF-300



Description

You can set the conditions for automatically executing cleaning prior to output when one of the following items is included in the output data.

- LEF-20/200: Primer or white ink
- LEF-300: Primer, white ink, or gloss ink

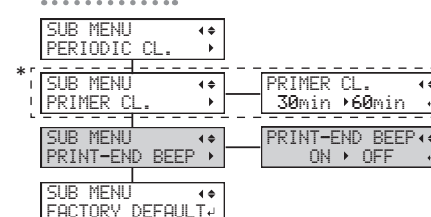
The details that can be set are shown below.

PAGE	
	With this setting, cleaning is performed each time prior to the start of printing.
10 min to 360 min	If the time that has elapsed since the last cleaning operation exceeds the set time, cleaning will be performed before printing starts. You can set the value in units of 10 minutes from 10 minutes to 360 minutes.
NONE	With this setting, automatic cleaning is not performed.

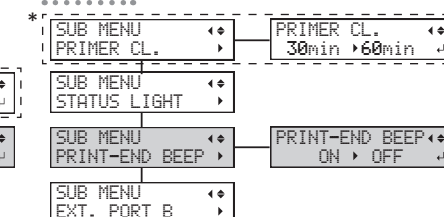
Default setting: 30 min

3 : Addition of the [PRINT-END BEEP] Menu

LEF-20/200



LEF-300



- * This menu is only displayed when primer is used with the LEF-20, LEF-200, or LEF-300. For details, see "2: Addition of the [PRIMER CL.] Menu" in this notification.

Description

You can configure the settings so that a buzzer sounds when printing is complete.

Default setting: OFF

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