

Function Addition Notification

This is a notification of the functions that are added by way of a firmware upgrade.
For details, see the affected pages in the "LEF2-300 User's Manual."

Corresponding Firmware Version

- 2.3 or later

Reference User's Manual, Added Functions, and Affected Pages

You can view and download the reference manual from the following URL or QR code.

<https://webmanual.rolanddg.com/LEF2-300>



- * You can also view and download the paper manuals.
- * You can also view this website from a smartphone.

Additional function	Affected page
SET Z AXIS	P. 73 "Changing the Z-axis (Height) Origin"
CHANGE ORIGIN	P. 81 "Changing Just the Base (Home) Position"
Preset name	P. 95 "Load a Preset and Print" P. 97 "Checking Current Preset Name"
Test print position	P. 102 "Performing Printing Tests Arranged Horizontally"
Timer function	P. 107 "Setting the Date and Time" P. 108 "Setting the Start Timer"
TEST PRINT 2	P. 42 "4. Attach the object to be printed on for the printing test." P. 143 "Printing Tests and Normal Cleaning"
Nozzle mask	P. 189 "Partially Restricting the Print Heads Used for Printing"
TEMPERATURE IS TOO LOW: CHANGE THRESHOLD (Warning that occurs when the temperature is too low at the start of printing)	P. 228 "CANCEL FOR 19°C LOW TEMPERATURE" P. 230 "TEMPERATURE IS TOO LOW **°C"

* Due to revisions, there may be changes to the affected pages.

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