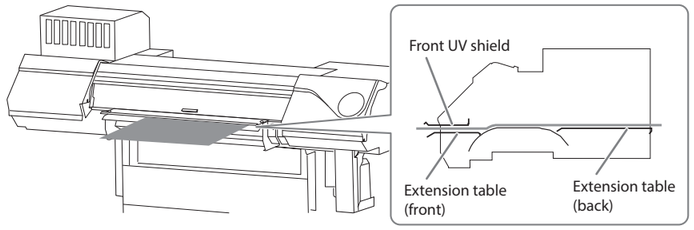
ET-30 ET-64 Extension Table Assembly Method (LEC2-640/330, MG-640/300, UG-641)

Extension Table

This extension table is designed to be attached before and after the LEC2-640/330, MG-640/300, or UG-642 platen. When printing on stiff sheet media, the extension table prevents the media from coming loose. The media passes between the (front side of) the extension table and the front UV shield.

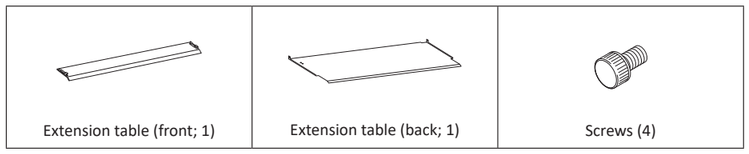


* Most of the figures in this document depict the LEC2-330.

Use condition

- Only sheet media is supported.
- Be sure to use the media clamps.
- Set the print head height to a setting other than “SpLOW”.
- Folded media that cannot pass between the front UV shield and the (front) extension table or media whose folds cannot be eliminated even by using the media clamps cannot be used.

Included Items

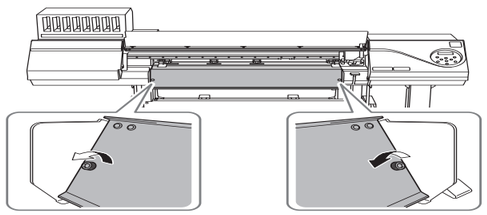


Assembly Method

Front

1 Open the front cover.

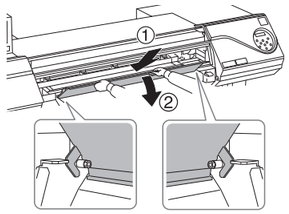
2 Remove the screws (in two locations), and then remove the front UV shield.



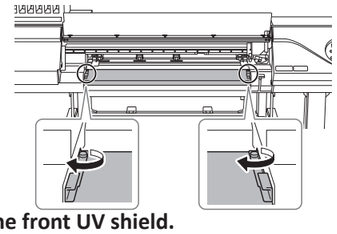
3 Attach the (front) extension table.

① As shown in the figure, catch the hooks of the extension table on the pins of the machine.

② Lower the extension table toward you.



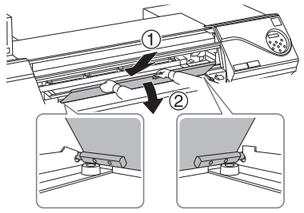
③ Use the included screws (one on the left and one on the right) to fix the extension table in place.



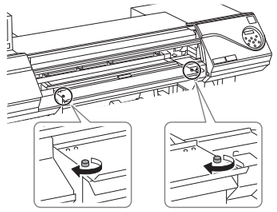
4 Attach the front UV shield.

① Insert the pins of the front UV shield into the slits of the machine.

② Lower the front UV shield toward you.

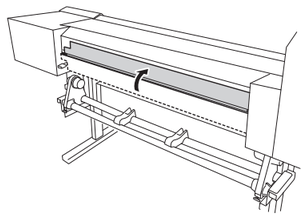


③ Use the removed screws (one on the left and one on the right) to fix the front UV shield in place.



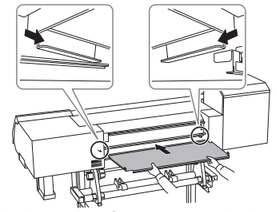
Back

1 Open the rear UV shield.

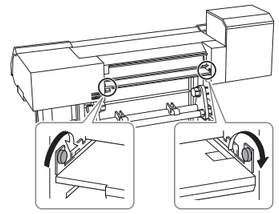


2 Insert the (back) extension table.

Insert the extension table to the position where it is fixed in place with magnets.



3 Use the included screws (one on the left and one on the right) to fix the (back) extension table in place.



Media and Blade to Use

You can use the following media and blade with the ET-30/64.

		ET-30	ET-64
Media	Paper weight (thickness)	Approx. 200 to 300 g/m^2 (0.25 to 0.40 mm) (Paperboard such as coated cardboard)	
		Max. 545 × 788 mm 800 × 550 mm 636 × 939 mm	Max. 1,091 × 788 mm 800 × 1,100 mm
Blade		ZEC-U3050	

For information on loading the media, see “Setup of Sheet Media” in the User’s Manual.
https://downloadcenter.rolanddg.com/LEC2-640

For information on loading the media, see “Setup of Sheet Media” in the User’s Manual.
https://downloadcenter.rolanddg.com/MG-640

For information on loading the media, see “Setup of Sheet Media” in the User’s Manual.
https://downloadcenter.rolanddg.com/UG-641

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