BY-20

Roland

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Category	Corresponding page
Before daily operations	Mixing the white ink	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=xje1625633457553
	Cleaning the nozzle surface	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=pvk1747714002707
	Print head check	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=dcy1747714466122
After daily operations	Cleaning the machine	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=hdf1625633457835
	Cleaning around the print heads	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=fft1625633434484
If the discharged fluid disposal message appears	Disposing of discharged fluid	https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=exu1625633455794

Information on other maintenance items is also available on the Internet.

https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=etu1662113561105

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